

10. If you are returning the heater relay board with a warranty claim, be sure to package it in original factory packaging (you must use the packaging from the new board).

Mounting the New Heater Relay Board into the Control Box:

1. Line up the connector on the top right of the heater relay board with the connection on the top left of the control board.
2. Making sure all the screw holes are lined up, use the lift points in Figure 2 and press down firmly to secure the relay board.

Caution: Make sure connections are aligned perfectly!

3. Line up metal guard and screw into place.
4. Connect the new RED, WHITE, AND BLACK wires from the heater relay board, through the guard slot, to the labeled connections on the main control board.
5. Line up cover bracket and screw into place.

Note: Make sure to slide cover bracket into slot in the metal guard.



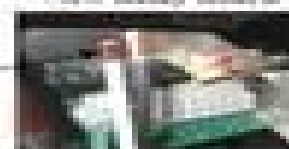
New Relay Board

Connecting the Heater:

1. If current heater has flag terminals, cut terminals off black & white wires and strip insulation off by 3/8" as shown.

Caution: Be sure to strip properly to maintain wire integrity.

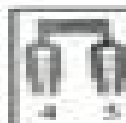
2. Connect the black heater wire to H1 and White heater wire to H2 of the heater relay board.
3. Connect the green heater ground wire to GND terminal as shown.



Wiring the Line Voltage Control to Terminal Block

CAUTION: If the line voltage is wired incorrectly, damage to the control box may occur.

1. Locate the wiring instructions on control box cover for your spa model.
2. Wire the terminal block (TB-1) as shown on the control box cover.
3. Double-check the setting of the Power Jumpers for the spa model and configuration using the control box cover label. Use Power Jumpers from old board if applicable.



Cut 3 pin power jumper to make a 2 pin power jumper. Use 2 pin power jumper across 4 & 5 on 115V converted to 240V models only.



Cut center pin from a 3 pin power jumper. Use power jumpers illustrated on 115V models only.

Completing the Repair:

1. Orient the control box cover with the logo right-side-up.
2. Secure the cover with the 2 NEW 3/8" SCREWS provided in the kit.
3. Close the equipment compartment and secure the door using the screws.
4. Reconnect power to spa and test spa functions.

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LP Steffe

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the 'LP Steffe' text.

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1. Understanding the eBook Watkins Iq 2020 Service Manual
 - The Rise of Digital Reading Watkins Iq 2020 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Watkins Iq 2020 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Watkins Iq 2020 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Watkins Iq 2020 Service Manual
 - Personalized Recommendations

- Watkins Iq 2020 Service Manual User Reviews and Ratings
- Watkins Iq 2020 Service Manual and Bestseller Lists
- 5. Accessing Watkins Iq 2020 Service Manual Free and Paid eBooks
 - Watkins Iq 2020 Service Manual Public Domain eBooks
 - Watkins Iq 2020 Service Manual eBook Subscription Services
 - Watkins Iq 2020 Service Manual Budget-Friendly Options
- 6. Navigating Watkins Iq 2020 Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Watkins Iq 2020 Service Manual Compatibility with Devices
 - Watkins Iq 2020 Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Watkins Iq 2020 Service Manual
 - Highlighting and Note-Taking Watkins Iq 2020 Service Manual
 - Interactive Elements Watkins Iq 2020 Service Manual
- 8. Staying Engaged with Watkins Iq 2020 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Watkins Iq 2020 Service Manual
- 9. Balancing eBooks and Physical Books Watkins Iq 2020 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Watkins Iq 2020 Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Watkins Iq 2020 Service Manual
 - Setting Reading Goals Watkins Iq 2020 Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Watkins Iq 2020 Service Manual
 - Fact-Checking eBook Content of Watkins Iq 2020 Service Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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