

	Item	Unit	Model		
			60 hp/70 hp		90 hp
Engine	Crank case	M6 Nm (m•kg, ft•lb)	—		12 (1.2, 8.7)
		M8 Nm (m•kg, ft•lb)	20 (2.0, 14)		—
		M10 Nm (m•kg, ft•lb)	40 (4.0, 29)		40 (4.0, 29)
	Connecting rod	Nm (m•kg, ft•lb)	—		35 (3.5, 25)
	Cylinder head	Nm (m•kg, ft•lb)	32 (3.2, 23)		30 (3.0, 22)
	Exhaust cover	Nm (m•kg, ft•lb)	8 (0.8, 5.8)		8 (0.8, 5.8)
	Intake manifold	Nm (m•kg, ft•lb)	8 (0.8, 5.8)		12 (1.2, 8.7)
	Spark plug	Nm (m•kg, ft•lb)	25 (2.5, 18)		25 (2.5, 18)
	Flywheel nut	Nm (m•kg, ft•lb)	160 (16 , 115)		160 (16 , 115)
	Power unit mounting bolt	Nm (m•kg, ft•lb)	21 (2.1, 15)		21 (2.1, 15)
	Electric motor mounting	Nm (m•kg, ft•lb)	20 (2.0, 14)		—
Upper case and gear case	Upper mount rubber nut	Nm (m•kg, ft•lb)	37 (3.7, 27)		37 (3.7, 27)
	Lower mount rubber nut	Nm (m•kg, ft•lb)	43 (4.3, 31)		43 (4.3, 31)
	Bracket bolt nut	Nm (m•kg, ft•lb)	15 (1.5, 11)		15 (1.5, 11)
	Ring nut	Nm (m•kg, ft•lb)	145 (14.5, 105)		145 (14.5, 105)
	Pinion nut	Nm (m•kg, ft•lb)	95 (9.5, 69)		95 (9.5, 69)
	Lower case mounting bolt	Nm (m•kg, ft•lb)	40 (4.0, 29)		40 (4.0, 29)
	Propeller nut	Nm (m•kg, ft•lb)	35 (3.5, 25)		35 (3.5, 25)
Power trim and tilt	Tilt cylinder end screw	Nm (m•kg, ft•lb)	90 (9.0, 65)		90 (9.0, 65)
	Trim cylinder end screw	Nm (m•kg, ft•lb)	160 (16 , 115)		160 (16 , 115)
	Reservoir plug bolt	Nm (m•kg, ft•lb)	7 (0.7, 5.1)		7 (0.7, 5.1)
	Lock nut	Nm (m•kg, ft•lb)	15 (1.5, 11)		15 (1.5, 11)
	Power trim and tilt unite mounting bolt	Nm (m•kg, ft•lb)	37 (3.7, 27)		37 (3.7, 27)

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