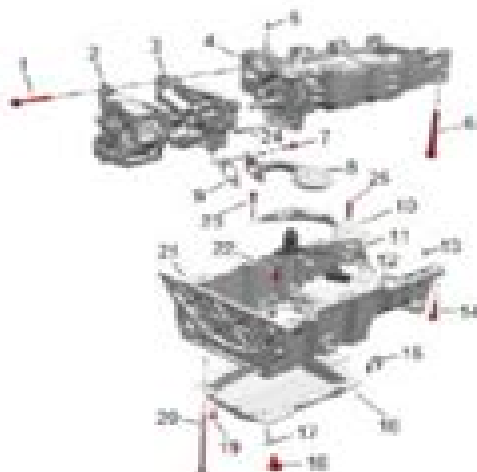


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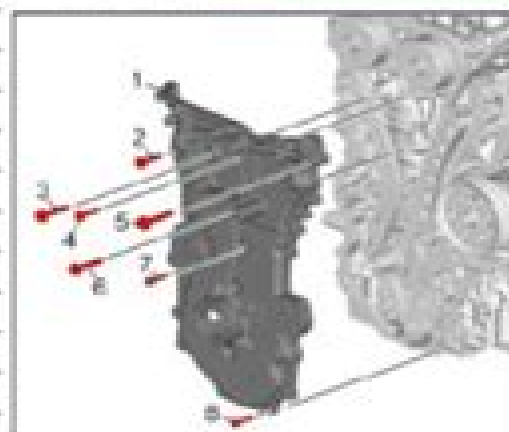


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NOTE

- The engine front cover surface must be free of contamination prior to applying the sealant.
- Install and align the cover within 20 minutes of applying the sealant.
- The cover must be fastened to final torque specification within 60 minutes of applying the sealant.
- Additional sealant is necessary to reduce the possibility of leakage where the cylinder head to engine block interface along the head girth flange on the front cover.

Apply a 7 mm bead of sealant directly to the flange (1) of the engine front cover perimeter mating surface. Also apply a 7 mm bead of sealant directly to the locations indicated (2). Finally, apply a 14 mm dish of sealant at the locations indicated (3). [Adhesive: Dapco Loktitegrey and Loktiteblue](#)



Install the engine front cover (1).

Callout

1	Oil Pump Bolt [7x]
2	Oil Pump
3	Oil Pump Cover
4	Balancer Shaft with Oil Seal
5	Balancer Shaft to Crankshaft Locating Pin [2x]
6	Balance Shaft Locking Bolt [8x]
7	Oil Pump Suction Pipe Bolt [2x]
8	Oil Pump Screen
9	Oil Pump Screen Gasket
10	Oil Pan Baffle
11	Engine Oil Level Indicator Switch
12	Engine Oil Level Indicator Switch O-Ring Seal

Vauxhall Insignia Workshop Manual

John Harold Haynes, P. G. Strasman

A red circular graphic with a gradient, appearing as a partial circle or a stylized 'C' shape, located to the right of the authors' names.

Vauxhall Insignia Workshop Manual:

Vauxhall/Opel Insignia Owner's Workshop Manual Anon,2016-04 **Vauxhall Insignia 08 on** John S. Mead,2012
This title provides information on maintenance and servicing of the Vauxhall Insignia covering hatchback saloon and estate models with 1 8 petrol and 2 0 litre diesel engines Vauxhall/Opel Insignia (08-May 17) 08 to 17 Reg ,2021-09

Vauxhall John S. Mead,A. K. Legg,2007 Hatchback Corsavan inc special limited editions Does NOT cover Combo van dual fuel models or new Corsa range introduced September 2006 Petrol 1 0 litre 998cc 3 cyl and 1 2 litre 1199cc 1229cc 1 4 litre 1389cc 1364cc 4 cyl Does NOT cover 1 8 litre Turbo Diesel 1 3 litre 1248cc CDTi Does NOT cover 1 7 litre **The**

British National Bibliography Arthur James Wells,1973 Vauxhall/Opel Meriva (02-10) 52 to 10 John S. Mead,2011-02-01 Meriva A MPV models Petrol 1 4 litre 1364cc 1 6 litre 1598cc non turbo 1 8 litre 1796cc Turbo Diesel 1 3 litre 1248cc 1 7 litre 1686cc Does NOT cover 1 6 litre turbo VXR models Does NOT cover new Meriva B range introduced June 2010 **Autocar & Motor** ,1989-05 **Vauxhall Astra Owners Workshop Manual** Peter G. Strasman,1984

Vauxhall Nova Service and Repair Manual John S. Mead,Vauxhall Motors Limited,1996 *The United States Army and Navy Journal and Gazette of the Regular and Volunteer Forces* ,1908 Motor ,1961 Vauxhall Carlton Owners

Workshop Manual A. K. Legg,1990-01-01 Vauxhall/Opel Meriva Haynes Publishing,2014-07 A maintenance and repair manual for the DIY mechanic **Motor Sport** William Boddy,1964 **Vauxhall Chevette Owners Workshop Manual**

John Harold Haynes,P. G. Strasman,1976 Vauxhall Cavalier Owners Workshop Manual John Harold Haynes,Marcus Stewart Daniels,1977 Vauxhall Magnum Owners Workshop Manual John Harold Haynes,Peter Ward,1976 **Vauxhall**

Opel Astra Petrol Service & Repair Manual John S. Mead,2008 This is one in a series of manuals for car or motorcycle owners Each book provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work Vauxhall/Opel Corsa John S. Mead,2010 Hatchback Corsavan Does NOT cover Combo van Petrol 1 0 litre 998cc 3 cyl and 1 2 litre 1229cc 1 4 litre 1364cc 4 cyl Does NOT cover 1 6 litre Turbo Diesel 1 3 litre 1248cc CDTi Does NOT cover 1 7 litre **Vauxhall/Opel Calibra Service and Repair**

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Vauxhall Insignia Workshop Manual Book Review: Unveiling the Magic of Language

In an electronic digital era where connections and knowledge reign supreme, the enchanting power of language has become more apparent than ever. Its capability to stir emotions, provoke thought, and instigate transformation is truly remarkable. This extraordinary book, aptly titled "**Vauxhall Insignia Workshop Manual**," published by a highly acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound affect our existence. Throughout this critique, we shall delve to the book is central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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