ASSEMBLY OF THE HYDRAULIC PUMP (VICKERS)

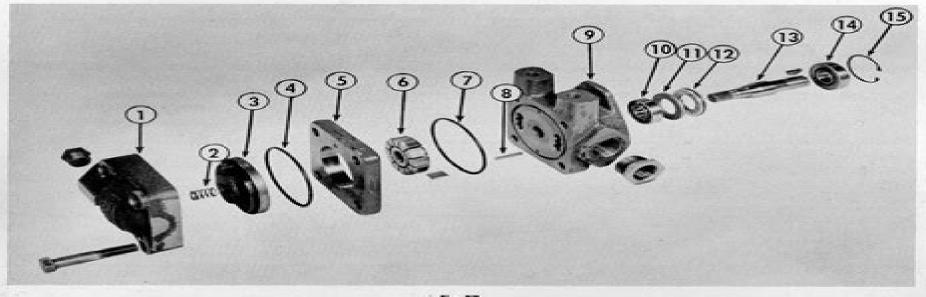


Fig. 37

- Step 14—Reassembly of Low Pressure section of pump.
 - a. Press bearing (10), into pump body (9).
 - Install spacer (11), in pump body.
 - Press oil seal (12), into pump body. Be sure sealing lip faces out.
 - d. Using an arbor press, install bearing (14), on splined shaft shaft (13).
 - e. Install shaft and bearing assembly in pump body and tap in place with a soft hammer.
 - f. Install snap ring (15), in place. See Step 9, Fig. 32.
- Step 15—Assembly of high pressure section of the Hydraulic pump.
 - Install "O" Ring seal (7), in pump body.

- b. Install pins (8), in pump body.
- Install rotor assembly (6), on splined end of shaft.
- d. Install ring (5), in place on locacating pins.

Be sure arrows on ring point in direction of crankshaft travel.

- e. Install "O" ring (4).
- Install pressure plate (3), on pins.
- g. Install spring (2), and cap (1).
- Tighten the 4 cap screws securely. Torqued to 110 ft. lbs.
- Step 16—Install pump.
- Step 17—Refill the system with oil and operate a few times with air vent screw loose to work air out of system.

Vickers Pump Repair Manual

AW Rasmussen

Vickers Pump Repair Manual:

Technical Manual United States Department of the Army,1982 Motor's Auto Repair Manual ,1955 **Technical** Manual United States. War Department, 1944 Truck Service Manual ,1984 Motor Truck Repair Manual Michael J. Direct and General Support Maintenance Manual Crane (CAB) Components ,1982 Kromida, 1983-05 Auto Repair Manual .1940 Parts & Service Manual for Cincinnati Milacron 15HC & 20HC CIM-Xchanger NC Aviation Boatswain's Mate E 3 & 2 United States. Bureau of Naval Personnel, 1965 Machining Center ,1984 Operator's, Organizational, Direct Support, General Support, and Depot Maintenance Manual (including Repair Parts Information and Supplemental Maintenance Instructions) for Crane, Truck Mounted, Hydraulic, 25 Ton (CCE), Harnischfeger Model MT-250, Non-winterized, NSN 3810-00-018-2021, Harnischfeger Model MT-250, Winterized NSN 3810-00-018-2007 Organizational, direct support and general support maintenance manual (including repair parts list and ,1986 special tools list) for crane, truck mounted hydraulic 25 ton (CCE) Grove model TM S-300-5 (NSN **3810-01-054-9779).** .1984 Operator's, Organizational, Direct Support, and General Support Maintenance Manual (including Repair Parts and Special Tools List) for Truck, Fire Fighting, 4x4, Model 1350 PKP/200 AFFF, **NSN 4210-00-484-5729** ,1992 Chilton's Auto Repair Manual, 1940-1953 Chilton Book Company, 1971 Includes information on repair replacement and adjustment for popular American cars in production from 1940 1953 Operator's. Organizational, and Direct Support Maintenance Manual (including Repair Parts and Special Tools List) ,1992 Chilton's Truck and Van Repair Manual Chilton Automotive Books, 1980 Operator, Organizational, Direct Support and General Support Maintenance Manual, Including Repair Parts Information and Supplementary Operating, Maitenance and Repair Parts Instruction for Roller, Vibratory, Self-propelled, (CCE) Model SP-848, NSN 3895-01-075-2823 Organizational, Direct Support, and General Support Maintenance Manual ... for 85' Aerial Ladder Fire Fighting ,1989 Truck, NSN 4210-00-965-1254 ,1991 Motor's Truck & Tractor Repair Manual ,1971 Operator's, Organizational, Direct Support, and General Support Maintenance Manual for Roller, Vibratory, Self-propelled, High Impact, Single Smooth Drum (CCE) Tampo Model RS-28 (NSN 3895-01-012-8875). ,1985

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