
Remove the retainer rings from the pin.



Slide off the pin.

Remove the piston.

Remove the three piston rings.



See also

[Removing the
cylinder head](#)

Inspecting the small end

Measure the inside diameter of the connecting rod small end using a specific micrometer.

NOTE

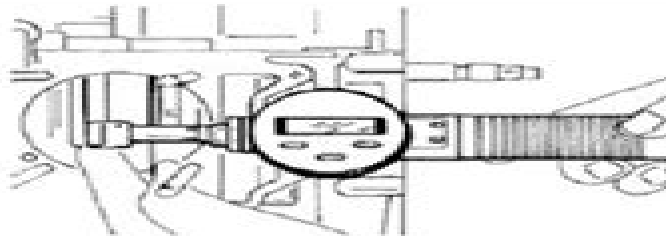
IF THE DIAMETER OF THE CONNECTING ROD SMALL END EXCEEDS THE MAXIMUM DIAMETER ALLOWED, SHOWS SIGNS OF WEAR OR OVERHEATING REPLACE THE CRANKSHAFT AS DESCRIBED IN THE "CRANKCASE AND CRANKSHAFT" CHAPTER.

Characteristic

Connecting rod small end (125 - 200)

Maximum diameter: 15.023 mm (0.591 in)

Standard diameter: 15.010 - 15.018 mm (0.5910 - 0.5912 in)



Vip Scooter Engine Service Manual

Victor M. Corman



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