Assembly

 Thoroughly clean the throttle body to cylinder head mating surfaces.



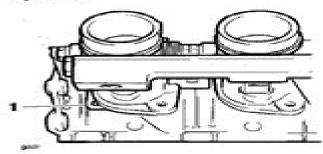
CAUTION: Ensure that no debris is allowed to fall into the engine or throttles.

Engine damage will result from ingress of debris to the cylinder head or throttles.

- Check that the two locating dowels are correctly scaled in the cylinder head.
- Fit a new gasket over the locating dowels ensuring that the gasket tab is positioned to the left hand side.

NOTE:

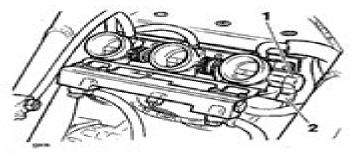
 There are two different throttle body gaskets which are selected according to engine size.
 The gasket for the 955cc engine has a hole in the tab whereas the gasket for the 885cc engine has a plain tab.



1. Identification Hole (955 oc Engine Only)

- Locate the throttle body assembly to the cylinder head.
- Ensuring that the idle air control vative (early models only) is relitted in its original location, tighten the throttle body to cylinder head screws to 12 Nm.
- Refit the throttle cable and adjust to give 2-3mm of free-play at the twist grip (the adjustment procedure is detailed elsewhere in this section). Check for smooth throttle operation. Rectify as necessary.

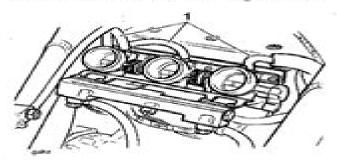
- Reconnect the injector multi-plugs and secure the cables to the fuel rail using new cable ties.
- Reconnect the throttle position sensor.
- Reconnect the multiplug to the idle air control valve.



1. Throttle Position Sensor

2. Multi-plug

 Early models only: Reconnect the idle air control valve hoses as noted during removal.



1. Hoses

- Refit the airbox and fuel tank as described elsewhere in this section.
- 12. Reconnect the battery, positive (red) lead first.
- 13. Refit the seat.

T509 Service Manual

JR Anderson



Enjoying the Melody of Phrase: An Emotional Symphony within T509 Service Manual

In some sort of consumed by screens and the ceaseless chatter of fast connection, the melodic splendor and emotional symphony created by the written term usually diminish into the background, eclipsed by the persistent sound and disruptions that permeate our lives. However, nestled within the pages of **T509 Service Manual** a charming literary prize overflowing with natural emotions, lies an immersive symphony waiting to be embraced. Crafted by a wonderful composer of language, that fascinating masterpiece conducts viewers on a psychological trip, well unraveling the hidden songs and profound influence resonating within each carefully crafted phrase. Within the depths with this emotional analysis, we shall explore the book is central harmonies, analyze their enthralling writing fashion, and submit ourselves to the profound resonance that echoes in the depths of readers souls.

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