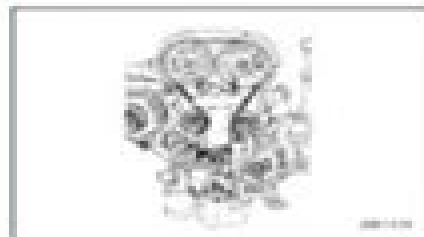


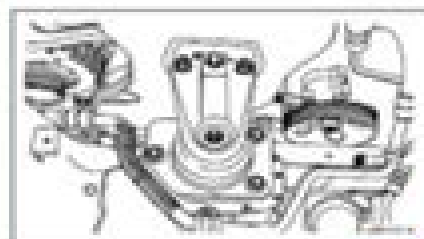
Holden Viva 2002-2008 Workshop Manual



39. Install the timing belt.
40. Check and adjust the timing belt tension. Refer to "Timing Belt Check and Adjust" in this section.



41. Install the front timing belt cover.
42. Install the front timing belt cover bolts.
Tighten
Tighten the front timing belt cover bolts to 8 Nm (53 lb-in).
43. Install the waterpump pulley.
44. Install the waterpump pulley bolts.
Tighten
Tighten the waterpump pulley bolts to 12 Nm (105 lb-in).



45. Install the right engine mount.
Tighten
Tighten the engine mount bolts to 50 Nm (37 lb-ft).
46. Remove the air cleaner air support.
47. Install the accessory drive belt. Refer to Section 25, "Accessory Drive Belt".
48. Connect the air cleaner hose to the throttle cable.
49. Install the right front wheel well splash shield.
50. Install the right front wheel. Refer to Section 25, "Wheels".



51. Install the air cleaner housing.
52. Install the air cleaner housing bolts.
Tighten
Tighten the air cleaner housing bolts to 10 Nm (89 lb-in).
53. Connect the air cleaner outlet hose to the throttle body.
54. Connect the breather tube to the camshaft cover.
55. Connect the MAP sensor connector.

COMPONENT LOCATION

UPPER END



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