

1.0 TECHNICAL REFERENCE

1.1 GENERAL

Slick 4300/6300 Series Aircraft Magnetos are manufactured by Champion Aerospace for use on 4- and 6-cylinder aircraft engines. Slick Magnetos are specified as OEM equipment by aircraft engine manufacturers. Each magneto is identified with a data plate affixed to the side of the magneto frame. The data plate contains serial number and model number information, lag angle of the impulse coupling, shaft rotation direction (L indicates counterclockwise shaft rotation; R indicates clockwise shaft rotation). Customer part numbers are also provided on the data plate.

All current production Slick Magnetos are provided as new units, identified by a red data plate.

1.2 THEORY OF OPERATION

The magneto is a completely self-contained ignition generating device. Typically, two magnetos are installed on each aircraft engine for redundancy. When the aircraft engine crankshaft rotates, gears located in the engine accessory case turn the magneto rotor shaft containing permanent magnets. With the rotating shaft, a magnetic field is produced that is transformed into high tension current through primary and secondary coil windings. The high tension current is distributed to the appropriate cylinder through a distributor block assembly and ignition cables.

A two-lobe cam and two-pole rotating magnet assembly are used to generate magnetic flux and trigger the high tension spark energy. Four-cylinder magnetos are driven at engine speed and produce four sparks through 720 degrees of crankshaft rotation. Six-cylinder magnetos are driven at one and one half times engine speed and produce six sparks through 720 degrees of engine crankshaft rotation. Slick Magnetos are constant timing ignition devices once the engine has started. The magneto is typically timed to fire at an advance timing position for maximum power of the aircraft engine.

A typical Slick Magneto will produce in excess of 25,000V at normal speed and although simple in outward appearance and construction, the magneto is a complicated electromechanical device. The size and shape of the rotating magnet head assembly, magnet material selection, pole lamination design, ignition coil design and capacitor design are all equally important in determining the efficiency of the device. Electrically, the magneto is a balanced LRC circuit which should not be altered from its original condition. Champion Aerospace goes to great lengths to ensure that product and design improvements are retrofitable to prior magneto models.

1.2.1 LAG ANGLE-IMPULSE COUPLED MAGNETOS

The impulse coupling is a mechanical device to assist in engine starting. At low cranking speed, the magneto impulse coupling retards the magneto ignition timing until the engine crankshaft is at its proper position for starting. The lag angle, noted on the magneto dataplate, is the impulse coupling's retard angle measured in degrees. After engine start, the impulse coupling disengages and returns the magneto to normal engine timing.

1.2.2 LAG ANGLE-RETARD BREAKER MAGNETOS

The retard breaker assembly is an electrical device powered by the aircraft battery, used to aid in starting the engine. At low cranking speed, the retard breaker retards the magneto ignition timing until the engine crankshaft is at its proper position for starting. The lag angle, noted on the magneto dataplate, is the retard breaker's retard angle measured in degrees. When the engine starter disengages, the retard breaker assembly is also disengaged and the magneto returns to normal engine timing.

1.2.3 ROTATION

Rotation specifies the direction that the magneto rotor shaft turns when viewed from the mounting end of the magneto. **Left-Hand Rotation** is counterclockwise when viewed from the magneto mounting end; **Right-Hand Rotation** is clockwise when viewed from the magneto mounting end. Important. Check the dataplate on the magneto being replaced for the shaft rotation. Replace with a magneto with the same rotation.

1.3 MAGNETO PART NUMBERING

Current production magnetos have four digits in the part number and an optional suffix. The first two digits indicate the Series:

43xx - 4300 Series for four-cylinder engines
63xx - 6300 Series for six-cylinder engines

The last two numbers indicate the model number.

Example: 4371 - 4300 Series four-cylinder,
model number 71
6310 - 6300 Series six-cylinder,
model number 10

ISSUED			REVISED		
MO	DAY	YR	M/O	DAY	YR
05	01	91	01	05	11

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1-1	F

Slick 6310 Manual

Zhe Xu



Slick 6310 Manual:

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