## Level I Questions Ultrasonic Testing Method

- The indication on the cathode ray tube (CRT) which represents the far boundary of the material being tented is called:
  - a. bash
  - b. the initial pause
  - c. the main bong
  - d. the back surface reflection

HL2-8 7.

- In immersion testing, the position of the search unit is often varied to transmit sound into the test part at various angles to the front surface. Such a procedure is referred to as:
  - a. angulation
  - b. dispersion
  - c. reflection testing
  - d. refraction

F.45.10; H.3-12 8.

- The cable that connects the ultrasonic instrument to the search unit is specially designed so that one conductor is centered inside another. The technical name for such a cable is:
  - a. BOX cable
  - b. conduit
  - c. coaxial cable.
  - d. ultrasonic conductor cable-grade 20

H.3-13, Fig. 3-9

- The process of comparing an instrument or device with a standard is called:
  - a. angulation
  - b. calibration
  - c. attenuation
  - d. correlation

F.43.37

- Another name for a compressional wave is:
  - a. Lamb wave
  - b. shear wave
  - \_c. longitudinal wave
    - d. transverse wave

F.43.9; HL2-5

- 6. Another name for Rayleigh waves is:
  - a. shear waves
  - b. longitudinal waves
  - c. transverse waves
  - .d. surface waves

H.2-32

- A material used between the face of a search unit and the test surface to permit or improve the transmission of ultrasocic vibrations from the search unit to the material being tested is called:
  - a. a wetting agent.
  - -b. a couplant
    - e, an acoustic transmitter
    - d. a lubricant

HL3-23

- The piezoelectric material in a search unit which vibrates to produce ultrasonic waves is called a:
  - a. backing material
  - b. Lucite "M wedge
  - \_c\_ crystal
    - d. couplant

HL2-7

- Ultrasonic testing of material where the search unit is in direct contact with the material being tested may be:
  - a. straight beam testing
  - b. surface wave testing
  - c. angle beam testing
  - \_ d. all of the above

HL4-7

- An advantage of using lithium sulfate in search units is that it:
  - a. is one of the most efficient generators of ultrasonic
  - b. is one of the most efficient receivers of ultrasonic energy
    - c. is insoluble
    - d. can withstand temperatures as high as 700 °C (1 260 °F)

F.44.3: H.3-14

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