

FOR WELDING STELLITE

type alloy. Its hardness is lower
the deposit is therefore more

chance to corrosion and heat is

es, hot shear knives, bushings,

on request.

AWIS/SFA 5.13	
E CoCr-A	
R CoCr-A	
Norm designation:	
DIN 8555	
E 20-40 pct coated	

Tip color: red

3/32	inch
4.8	mm
6	swg

110-140

arc and electrode vertical

, oil and oxides. Hardened
(900 °C).

UTP 712 (electrode) FOR WELD UTP 712A (torch rod) STELLITE

The properties of this UTP Cobalt
UTP 701 and 706; its hardness is

Abrasion resistance

Resistance to heat and corrosion

Resistance to impact

Applications

UTP A 712 TIG wire available on

AF 712 flux-cored welding wire avail

Technical data :

Tensile strength	: 120.000 psi
Hardness	: up to 53 RC
Melting point	: 2336 ° F —
Analysis	: (1280 ° — t
	: Cr 30 — W
	balance C

a. c. or d. c., electrode positive

Sizes:

Amperage:

Utp Welding Guide

Jarosław Galkiewicz



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