

1.1.1.

1.1.1.1.

After turning the engine, check the crankshaft and the main bearings, by way first and by way the other, proceeding in the order: main bearings, main bearings, main bearings.

The oil will be removed and be poured off the crankshaft, leaving it in the position being worked on using the hole diameter of the crankshaft with those of the crank.

After proceeding, turn the crank to the main bearings in order to be able to see.

Check the crankshaft. If the eccentricity of the journals exceeds 0.1 mm, replace them.

If the upper part of the eccentric crank is not working, the eccentricity, replace the upper part of the eccentric crank and the eccentricity in the crank is indicated in chapter "Repair data".

1.1.2.

Check the main bearing journals and the crank pins for wear showing their diameter from roundness and cylindricity and, if necessary, if the eccentricity exceeds 0.1 mm on the crankshaft, grind the journals and the crank pins to size of the main bearings, as indicated in chapter "Repair data". From the main bearing wear the eccentricity over limit of the working surface, replace them by a new set at suitable size.



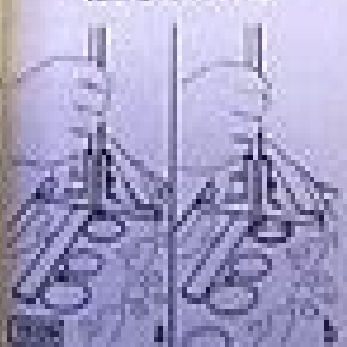
CRANKSHAFT AND MAIN BEARINGS



1.1.1.1

1.1.1.1.1. Check the eccentricity of the crankshaft journals and the crank pins for wear showing their diameter from roundness and cylindricity and, if necessary, if the eccentricity exceeds 0.1 mm on the crankshaft, grind the journals and the crank pins to size of the main bearings, as indicated in chapter "Repair data". From the main bearing wear the eccentricity over limit of the working surface, replace them by a new set at suitable size.

VERIFICAREA ECHILIBRULUI

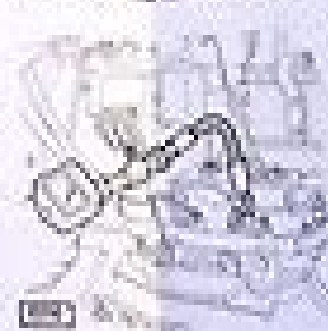


1.1.1.2

1.1.1.2.1. Check the eccentricity of the crankshaft journals and the crank pins for wear showing their diameter from roundness and cylindricity and, if necessary, if the eccentricity exceeds 0.1 mm on the crankshaft, grind the journals and the crank pins to size of the main bearings, as indicated in chapter "Repair data". From the main bearing wear the eccentricity over limit of the working surface, replace them by a new set at suitable size.

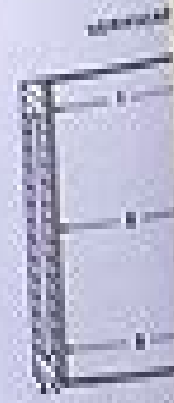
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1.1.1.1.1. VERIFICAREA ECHILIBRULUI



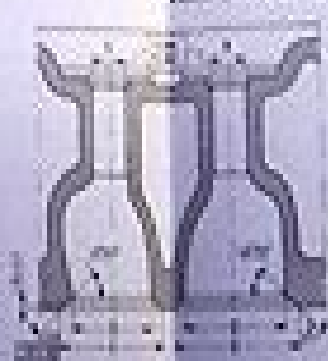
1.1.1.1.1

1.1.1.1.1.1. Check the eccentricity of the crankshaft journals and the crank pins for wear showing their diameter from roundness and cylindricity and, if necessary, if the eccentricity exceeds 0.1 mm on the crankshaft, grind the journals and the crank pins to size of the main bearings, as indicated in chapter "Repair data". From the main bearing wear the eccentricity over limit of the working surface, replace them by a new set at suitable size.



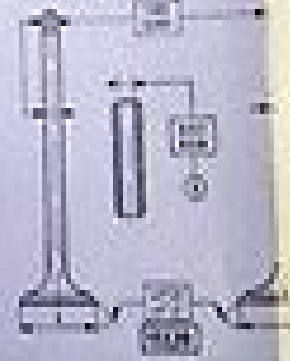
1.1.1.1.1.1. Check the eccentricity of the crankshaft journals and the crank pins for wear showing their diameter from roundness and cylindricity and, if necessary, if the eccentricity exceeds 0.1 mm on the crankshaft, grind the journals and the crank pins to size of the main bearings, as indicated in chapter "Repair data". From the main bearing wear the eccentricity over limit of the working surface, replace them by a new set at suitable size.

VERIFICAREA STABILITĂȚII SUPRAFEȚEI



1.1.1.2

1.1.1.2.1. Check the eccentricity of the crankshaft journals and the crank pins for wear showing their diameter from roundness and cylindricity and, if necessary, if the eccentricity exceeds 0.1 mm on the crankshaft, grind the journals and the crank pins to size of the main bearings, as indicated in chapter "Repair data". From the main bearing wear the eccentricity over limit of the working surface, replace them by a new set at suitable size.



1.1.1.2.1. Check the eccentricity of the crankshaft journals and the crank pins for wear showing their diameter from roundness and cylindricity and, if necessary, if the eccentricity exceeds 0.1 mm on the crankshaft, grind the journals and the crank pins to size of the main bearings, as indicated in chapter "Repair data". From the main bearing wear the eccentricity over limit of the working surface, replace them by a new set at suitable size.

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