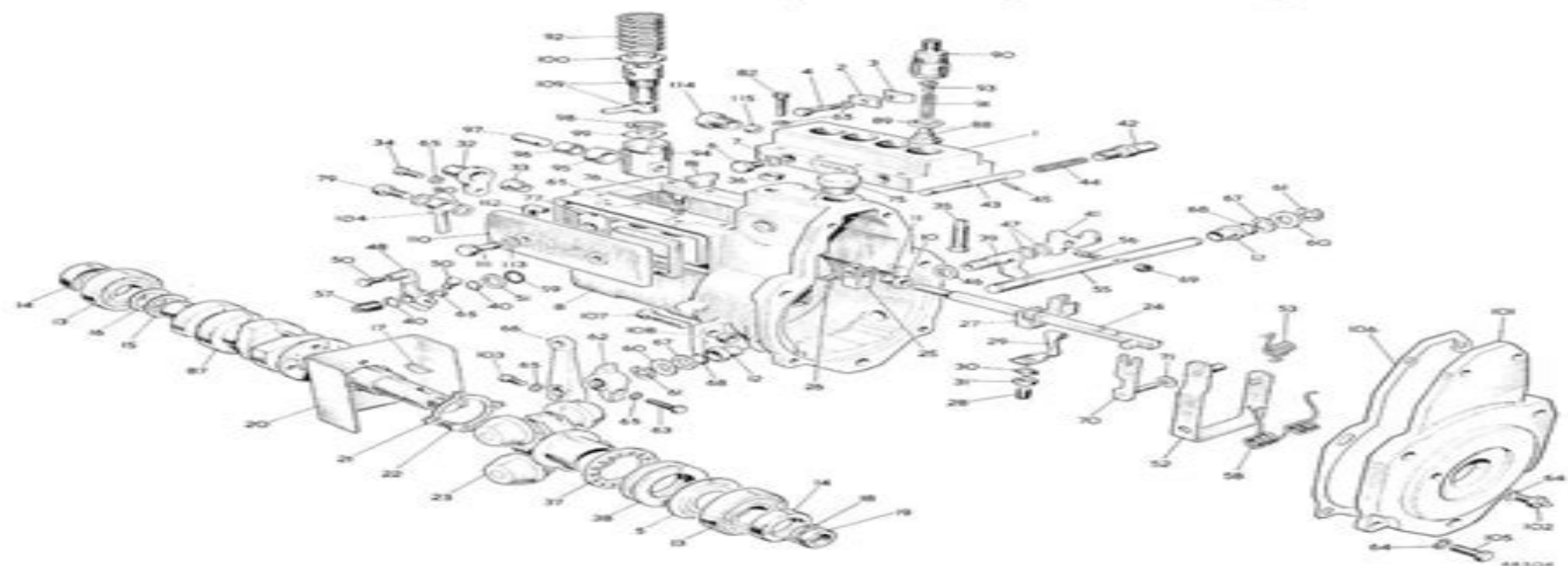


# Simms Minimec 4 Cylinder Injection Pump



[www.injectionpumps.co.uk](http://www.injectionpumps.co.uk)

## No. Description

1. Pump body.
2. Clamp—plain.
3. Clamp—threaded.
4. Screw—clamp.
5. Baffle washer—front bearing.
6. Screw—air vent.
7. Joint washer.
8. Pump unit housing.
10. Bush—front—control rod.
11. Groverloc pin—bush.
12. Bush—control shaft.
13. Ball bearing—camshaft.
14. Oil seal—camshaft.
15. Shim—0.1 mm.
16. Shim—0.2 mm.
17. Woodruff key.
18. Washer—spring.
19. Nut.
20. Backplate.
21. Tab washer.
22. Screw—backplate.
23. Governor weight assembly.
24. Control rod.
25. Control fork.
26. Screw—control fork.
27. Maximum stop fork.
28. Screw—stop fork.
29. Spring—excess catch.
30. Locking tab—stop fork.
31. Locknut.
32. Cover—control rod.
33. Bush—rear—control rod.
34. Screw—cover.
35. Screw—maximum fuel stop.
36. Nut for screw.

## No. Description

37. Thrust bearing.
38. Thrust pad.
39. Stop shaft assembly.
40. Spring ring.
41. Maximum stop lever.
42. Bearing—excess shaft.
43. Excess shaft.
44. Return spring.
45. Groverloc pin—excess shaft.
46. Thrust washer—stop shaft.
47. Sealing washer—stop shaft to lever.
48. Stop control lever.
50. Screw—stop control lever.
51. Washer.
52. Rocking lever.
53. Spring.
55. Control shaft.
56. Pin—governor spring.
57. Shroud—excess shaft.
58. Governor spring.
59. "O" seal—stop control shaft.
60. Washer—control shaft.
61. "E" clip—control shaft.
62. Stop quadrant.
63. Screw—stop.
64. Washer—spring— $\frac{1}{4}$  in.
65. Washer—spring—2 B.A.
66. Control lever.
67. Shim washer.
68. Nu-lip ring.
69. Nut—governor spring pin.
70. Link plate.
71. Shim—link plate.
75. Oil filler plug.
76. Screw—bridge plate.

## No. Description

77. Bridge plate.
79. Screw—oil level banjo.
80. Joint washer—banjo.
81. "T" piece—tappet locating.
82. Screw—body to housing.
87. Camshaft.
88. Delivery valve and guide.
89. Joint ring—valve.
90. Holder—delivery valve.
91. Spring—delivery valve.
92. Spring—plunger return.
93. Volume reducer.
94. Tappet body.
95. Roller—tappet.
96. Bush—tappet roller.
97. Pin—tappet roller.
98. Retainer—tappet spacer.
99. Spacer—tappet.
100. Disc—spring—lower.
101. Cover—governor.
102. Timing indicator.
103. Screw—control lever.
104. Banjo and pipe—oil level.
105. Screw—governor cover.
106. Gasket—governor cover.
107. Stop screw—control lever and quadrant.
108. Nut—stop screw.
109. Barrel and plunger.
110. Cover—inspection.
111. Bolt—cover.
112. Seal—inspection cover.
113. Washer—inspection cover bolt.
114. Inlet union.
115. Olive—inlet pipe.

# Simms Injector Pump Service

**Jiyuan Zhang**



## **Simms Injector Pump Service:**

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