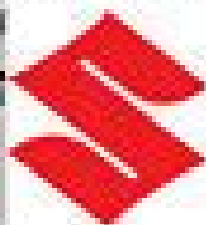


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GS750



SERVICE MANUAL



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11 ENGINE

CYLINDER BLOCK

1. Before putting on the cylinder block, oil the big and small ends of each connecting rod and also the sliding surface of each pinion. Check to be sure that the "O" rings (1) and (2) are accurately positioned in the groove.

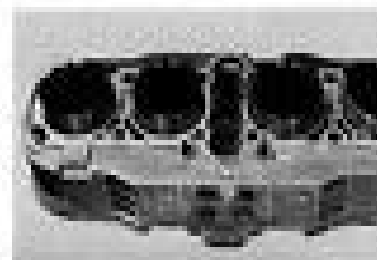


Fig. 1-144



Fig. 1-145

2. Place the ring gaps as shown in Fig. 1-143 on No. 2 and No. 3 pistons, and then install piston ring compressor (special tool) in the indicated manner. Some tight resistance must be overcome to lower the cylinder block.



Fig. 1-146



Fig. 1-147

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Penton Staff



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