

(b) Pour some clean engine oil into filter until level is approximately 2 cms (1.0 in) below top of filter.

3. (a) Apply a thin film of engine oil over new filter seal.

(b) Screw filter into place until seal contacts mating surface of adaptor, then tighten through a further 2/3 of a turn.

4. (a) Clean any excess oil from filter and adaptor.

(b) Check oil level, then start engine and check for oil leaks.

(c) Repair as necessary.

* After running the engine, the oil level must be rechecked and oil added as necessary, to compensate for oil used to refill the oil filter.

COMPRESSION CHECK

1. Make sure of the following:

(a) Engine is at operating temperature;

(b) Battery is at (or near) full charge;

(c) Spark plugs are removed;

(d) Remove the fuse number F14 (Engine Cont. BCM), located drivers side lower dash. This fuse stops fuel and ignition functioning during engine cranking.



2. (a) Install suitable compression tester into spark plug hole, screw in type are more accurate. Depress accelerator pedal to fully open position and crank engine.

(b) Read compression gauge indication.

3. Check remaining cylinders.

Minimum Specified Comp: 689kPa.

Variation between cylinders:
not less than 70% of highest test

* If cylinder compression in 1 or more cylinders is low, pour a small amount of engine oil into the cylinders through the spark plug holes and test compression.

Compression Test Results

NORMAL Compression builds up quickly and evenly on each cylinder.

PISTON RINGS Compression low on 1st stroke, tending to build up on following strokes, but does not reach normal. Improves considerably with addition of oil.

VALVES Low on 1st stroke and does not tend to build up on following strokes. Do not improve much with addition of oil.

HEAD GASKET If cylinder compression in any 2 adjacent

cylinders is low (and if adding oil does not help compression), cylinder head gasket has blown out.

DRIVE BELTS

Inspection

* Some belt squeal when the engine is started or stopped is possible and has no effect on durability of drive belt.

Visual Inspection

* Condition of the belt is best judged by twisting the belt so as to see the both surfaces.

Stages of Belt Wear:

1. **NEW BELT:** No cracks or chunks.

2. **MODERATELY USED BELT:** Few cracks; some wear on surfaces. Replacement not required.

3. **SEVERELY USED BELT:** Several cracks per inch. Should be replaced before chunking occurs.

4. **FAILED BELT:** Separation of belt material from backing (chunking). Replace belt immediately.

Replacement

Use a 15mm ring spanner to grip the belt tensioner pulley, turn the spanner anti-clockwise with force to move tensioner pulley. Remove belt or install belt, release pressure on ring spanner to take tension up on belt.

DRIVE BELT TENSIONER

Remove

1. Remove the engine top cover 4 nuts.

2. Use a 15mm ring spanner to grip the belt tensioner pulley, turn the spanner anti-clockwise with force to move tensioner pulley, remove belt.



3. Disconnect the earth lead from the battery.

4. Remove the alternator.

5. Disconnect the heater hoses from the heater inlet and outlet at the belt tensioner.

6. Remove the heater inlet casting, 2 nuts, pull away from front of engine. Discard "O" ring.

7. Remove the belt tensioner 2 studs.

Install

1. Install belt tensioner and gasket, 2 studs.

Drive Belt Tensioner Studs: 40-60Nm

2. Install the heater inlet casting, 2 nuts, fit a new "O" ring, coat with petroleum jelly.

Heater Inlet Casting Nuts: 18-25Nm

Vt Commodore User Manual

J Rink



Vt Commodore User Manual:

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Table of Contents Vt Commodore User Manual

1. Understanding the eBook Vt Commodore User Manual
 - The Rise of Digital Reading Vt Commodore User Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Vt Commodore User Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Vt Commodore User Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Vt Commodore User Manual
 - Personalized Recommendations
 - Vt Commodore User Manual User Reviews and Ratings
 - Vt Commodore User Manual and Bestseller Lists
5. Accessing Vt Commodore User Manual Free and Paid eBooks

- Vt Commodore User Manual Public Domain eBooks
- Vt Commodore User Manual eBook Subscription Services
- Vt Commodore User Manual Budget-Friendly Options
- 6. Navigating Vt Commodore User Manual eBook Formats
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 - Vt Commodore User Manual Compatibility with Devices
 - Vt Commodore User Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Vt Commodore User Manual
 - Highlighting and Note-Taking Vt Commodore User Manual
 - Interactive Elements Vt Commodore User Manual
- 8. Staying Engaged with Vt Commodore User Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Vt Commodore User Manual
- 9. Balancing eBooks and Physical Books Vt Commodore User Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Vt Commodore User Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Vt Commodore User Manual
 - Setting Reading Goals Vt Commodore User Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Vt Commodore User Manual
 - Fact-Checking eBook Content of Vt Commodore User Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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