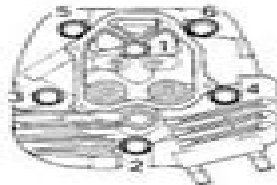




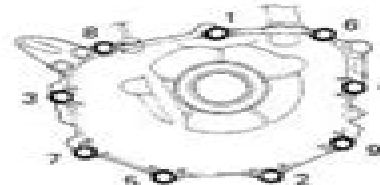
Tightening Torque:

Part to be tightened	Part name	Thread size	Tightening torque			Remarks
			Nm	m·kg	ft·lb	
Spark plug		M14 x P1.25	20	2.0	14	
Airshroud x Cylinder Head or Crankcase	Bolt	M6 x P1.0	8	0.8	5.8	
Airshroud Cylinder 1 x 2	Pin head	M6 x P1.0	4	0.4	2.9	
Cylinder Head:	Bolt	M8 x P1.25	28	2.8	20	
Cylinder Head x Rocker-Arm Cover	Bolt	M6 x P1.0	10	1.0	7.2	
Cylinder Head x Rocker-Arm Support	Bolt	M6 x P1.0	10	1.0	7.2	
Valve Adjuster Locknut	Nut	M6 x P0.75	14	1.4	10	
Connecting Rod Cap	Nut	M8 x P0.75	38	3.8	27	With Oil splusher
Cylinder x Exhaust Pipe	Nut	M8 x P1.25	12	1.2	8.7	
Exhaust Pipe Cover	Pin head	M6 x P1.0	7	0.7	5.1	
Carburetor x Joint	Clamp & Pin head	M4 x P0.7				Tightening steady
Flywheel	Nut	M16 x P1.0	75	7.5	54	
Crankcase x Engine Bracket	Bolt	M10 x P1.25	35	3.5		
Crankcase Cover	Bolt	M8 x P1.25	24	2.4	17	

[Cylinder Head Tightening Sequence]



[Crankcase Cover Tightening Sequence]



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Ying Liu



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