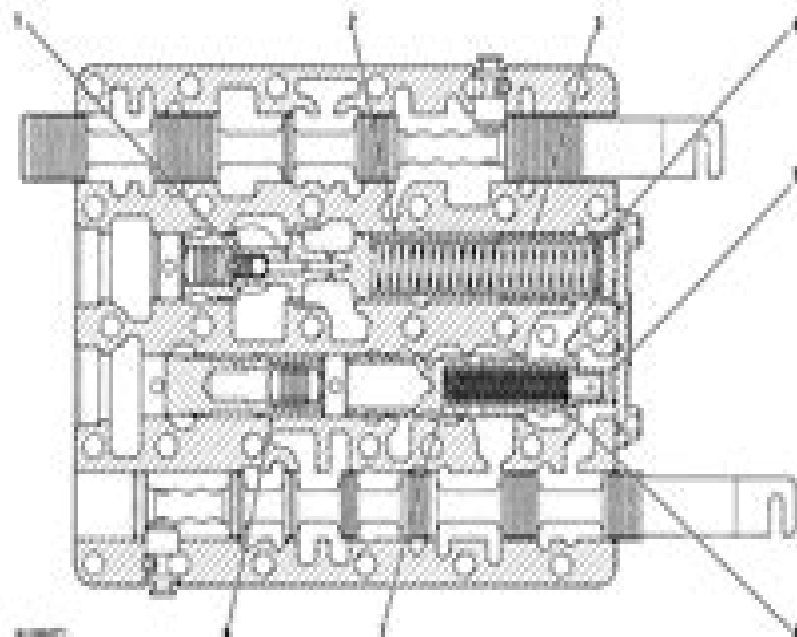


Transmission Selector And Pressure Control Valve

3T5016



(1) 442001 Spring

Length under test force	15.5 mm (0.61 in)
Test force	2.50 ± 0.16 N (0.57 ± 0.04 lbf)
Free length after test	22.5 mm (0.89 in)
Outside diameter	1.62 mm (0.06 in)

(2) 714042 Spring (outer)

Length under test force	36.25 mm (1.427 in)
Test force	175 ± 14.6 (39.2 ± 3.2 lb)
Free length after test	38.45 mm (1.510 in)
Outside diameter	27.75 mm (1.094 in)

(3) 4P1001 Spring (inner with red arrow)

Length under test force	30.05 mm (1.183 in)
Test force	380 ± 21.4 (85.02 ± 4.8 lb)
Free length after test	117.40 mm (4.622 in)
Outside diameter	31.25 mm (1.230 in)

(4) 3A4022 O-ring

Thickness of one spacer	1.58 mm (0.062 in)
Outside diameter	25.02 mm (0.977 in)
One spacer with charge pressure approximately	90 ± 5% (14.2 psi)

(5) 3A4021 O-ring

Thickness of one spacer	0.91 mm (0.036 in)
Outside diameter	25.02 mm (0.977 in)
One spacer with charge pressure approximately	90 ± 5% (14.2 psi)

(6) 3A4024 O-ring

Thickness of one spacer	0.25 mm (0.010 in)
Outside diameter	25.02 mm (0.977 in)
One spacer with charge pressure approximately	90 ± 5% (14.2 psi)

(7) 4P1010 Spring (outer shape)

Length under test force	15.45 mm (0.607 in)
Test force	33.0 ± 1.24 (7.35 ± 0.27 lb)
Free length after test	22.50 mm (0.885 in)
Outside diameter	14.50 mm (0.571 in)

(8) 4P1010 Spring for converter (red valve)

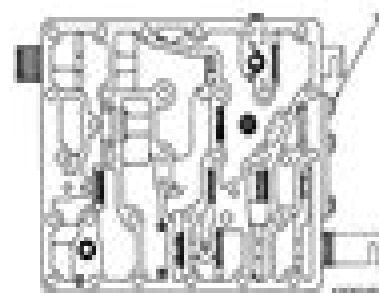
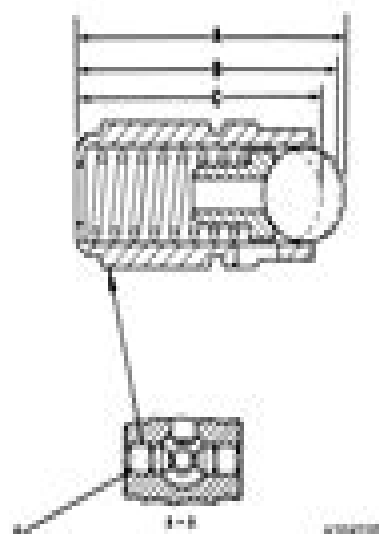
Length under test force	27.5 mm (1.080 in)
Test force	37 ± 3.45 (8.3 ± 0.76 lb)
Free length after test	38.50 mm (1.510 in)
Outside diameter	24.01 mm (0.945 in)

(9) 4P1010 Spring (inner with yellow stripe)

Length under test force	38.20 mm (1.503 in)
Test force	42 ± 3.5 (9.3 ± 0.78 lb)
Free length after test	39.50 mm (1.555 in)
Outside diameter	11.02 mm (0.434 in)

(10) 4P1014 Spring (outer with yellow stripe)

Length under test force	38.20 mm (1.503 in)
Test force	130 ± 6.5 (29.3 ± 1.44 lb)
Free length after test	39.50 mm (1.555 in)
Outside diameter	15.25 mm (0.600 in)



(11) 714027 O-ring Assembly (steel)

(a) Maximum free length	35.00 mm (1.378 in)
(b) A force of 30 ± 3.4 N (7 ± 0.76 lb) must hold the bolt	
at	25.01 mm (0.985 in)
(c) A force of 40 ± 4.4 N (9 ± 1.0 lb) must hold the bolt	
at	27.00 mm (1.063 in)
(12) Torque for these bolts	30 ± 4 N-m (22 ± 3 lb-ft)

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 - The Rise of Digital Reading V900 X900 Technical Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying V900 X900 Technical Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an V900 X900 Technical Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from V900 X900 Technical Service Manual
 - Personalized Recommendations
 - V900 X900 Technical Service Manual User Reviews and Ratings
 - V900 X900 Technical Service Manual and Bestseller Lists
5. Accessing V900 X900 Technical Service Manual Free and Paid eBooks
 - V900 X900 Technical Service Manual Public Domain eBooks
 - V900 X900 Technical Service Manual eBook Subscription Services
 - V900 X900 Technical Service Manual Budget-Friendly Options
6. Navigating V900 X900 Technical Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - V900 X900 Technical Service Manual Compatibility with Devices
 - V900 X900 Technical Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of V900 X900 Technical Service Manual
 - Highlighting and Note-Taking V900 X900 Technical Service Manual
 - Interactive Elements V900 X900 Technical Service Manual
8. Staying Engaged with V900 X900 Technical Service Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers V900 X900 Technical Service Manual
- 9. Balancing eBooks and Physical Books V900 X900 Technical Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection V900 X900 Technical Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine V900 X900 Technical Service Manual
 - Setting Reading Goals V900 X900 Technical Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of V900 X900 Technical Service Manual
 - Fact-Checking eBook Content of V900 X900 Technical Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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