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– Remove the chain sprocket cover.

■ Disengage the chain brake by pulling the hand guard forward to the front handle.

■ Take the needle cage out of the sprocket.

– Clean and inspect the clutch drum / chain sprocket.

■ If the clutch drum/chain sprocket is still serviceable, use fine (120 grit/dry paper) or emery cloth (grit size approx. 120 µm) to clean and roughen its friction surfaces.

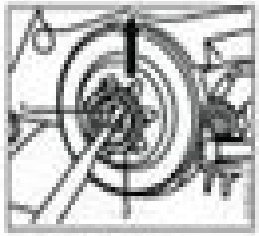
Replace clutch if the reverse sequence.

– Clean stub of crankshaft. Attach needle cage to drum while spot and lubricate with grease – see (1).

– Replace clean-aged needle cage.

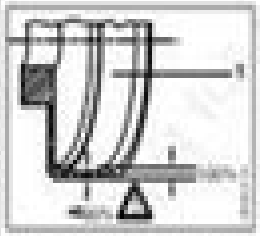
– Rotate clutch drum/chain sprocket and apply slight pressure at the same time until it pushes drive spring engages properly.

– If the sprocket was fitted, run in belt with the saw blow by numbers.



■ Remove the E-clip (1).

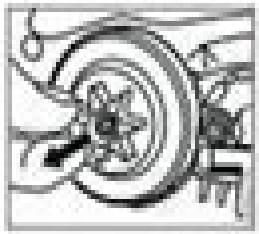
■ Remove the washer (2).



■ Inspect the clutch drum (1) for signs of wear.

If there are noticeable wear marks on the inside diameter of the clutch drum, check its wall thickness. If it is less than 80% of the original wall thickness, fit a new clutch drum.

If the clutch drum has to be replaced, also check the brake band – see 5.4.



– Remove the circlip and sprocket. Fit first.

■ Pull off the clutch drum / chain sprocket.

Stihl Ms 250 Repair Manual

TD Snyder

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