

TIGHTENING TORQUE FOR MAIN PARTS

Tightening parts	kg-m	ft-lb
Cylinder head x Cylinder block	5.4 — 6.6	40 — 47
Rocker arm support x Cylinder head	1.8 — 2.4	14 — 17
Manifold x Cylinder head	2.0 — 3.0	15 — 21
Crankshaft bearing cap x Cylinder block	5.4 — 6.6	40 — 47
Connecting rod cap x Connecting rod	4.0 — 5.2	29 — 37
Crankshaft pulley x Crankshaft	7.5 — 10.5	55 — 75
Flywheel x Crankshaft	5.4 — 6.6	40 — 47
Camshaft timing sprocket x Camshaft	5.4 — 6.6	40 — 47
Spark plug x Cylinder head	1.5 — 2.1	11 — 15
Oil pan x Cylinder block Standard bolt	0.2 — 0.4	18 — 34 in.-lb
Step bolt	0.3 — 0.7	27 — 60 in.-lb
Exhaust manifold x Exhaust pipe	3.0 — 4.5	22 — 32

SERVICE SPECIFICATIONS**ENGINE TUNE-UP**

Drive belt deflection at 10 kg (22 lb)			
Fan — Alternator		7 — 11 mm	0.28 — 0.43 in.
Crank — A/C compressor		11 — 14 mm	0.43 — 0.55 in.
Battery electrolyte specific gravity			
at 20°C (68°F)		1.25 — 1.27	
Engine oil capacity			
2K, 3K-C & 3K-H			
Dry refill w/ Oil filter	3.6 liters	3.8 US qt	3.2 Imp. qt
Drain & refill w/ Oil filter	3.4 liters	3.6 US qt	3.0 Imp. qt
w/o Oil filter	2.9 liters	3.1 US qt	2.6 Imp. qt
4K & 4K-C			
Dry refill w/ Oil filter	3.7 liters	3.9 US qt	3.3 Imp. qt
Drain & refill w/ Oil filter	3.5 liters	3.7 US qt	3.1 Imp. qt
w/o Oil filter	3.0 liters	3.2 US qt	2.6 Imp. qt
Coolant capacity w/ Heater			
2K, 3K-C & 3K-H	5.6 liters	5.9 US qt	4.9 Imp. qt
KE70 series (Europe & Sweden)	5.8 liters	6.1 US qt	5.1 Imp. qt
KE70 series (ex. Europe & Sweden)	6.2 liters	6.6 US qt	5.5 Imp. qt
KM20 series (4K RHD & 4K-C)	6.7 liters	7.1 US qt	5.9 Imp. qt
KM20 series (4K LHD)	6.9 liters	7.3 US qt	6.1 Imp. qt
USA & Canada 4K-C	5.7 liters	6.0 US qt	5.0 Imp. qt

Toyota 3l Engine Manual Torque Specifications

**Toyota Jidōsha Kabushiki Kaisha.
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A red circular graphic with a gradient, appearing as a partial circle or a thick arc, located to the right of the text box.

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Table of Contents Toyota 3l Engine Manual Torque Specifications

1. Understanding the eBook Toyota 3l Engine Manual Torque Specifications
 - The Rise of Digital Reading Toyota 3l Engine Manual Torque Specifications
 - Advantages of eBooks Over Traditional Books
2. Identifying Toyota 3l Engine Manual Torque Specifications
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Toyota 3l Engine Manual Torque Specifications
 - User-Friendly Interface
4. Exploring eBook Recommendations from Toyota 3l Engine Manual Torque Specifications
 - Personalized Recommendations
 - Toyota 3l Engine Manual Torque Specifications User Reviews and Ratings

- Toyota 3l Engine Manual Torque Specifications and Bestseller Lists
- 5. Accessing Toyota 3l Engine Manual Torque Specifications Free and Paid eBooks
 - Toyota 3l Engine Manual Torque Specifications Public Domain eBooks
 - Toyota 3l Engine Manual Torque Specifications eBook Subscription Services
 - Toyota 3l Engine Manual Torque Specifications Budget-Friendly Options
- 6. Navigating Toyota 3l Engine Manual Torque Specifications eBook Formats
 - ePub, PDF, MOBI, and More
 - Toyota 3l Engine Manual Torque Specifications Compatibility with Devices
 - Toyota 3l Engine Manual Torque Specifications Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Toyota 3l Engine Manual Torque Specifications
 - Highlighting and Note-Taking Toyota 3l Engine Manual Torque Specifications
 - Interactive Elements Toyota 3l Engine Manual Torque Specifications
- 8. Staying Engaged with Toyota 3l Engine Manual Torque Specifications
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Toyota 3l Engine Manual Torque Specifications
- 9. Balancing eBooks and Physical Books Toyota 3l Engine Manual Torque Specifications
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Toyota 3l Engine Manual Torque Specifications
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Toyota 3l Engine Manual Torque Specifications
 - Setting Reading Goals Toyota 3l Engine Manual Torque Specifications
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Toyota 3l Engine Manual Torque Specifications
 - Fact-Checking eBook Content of Toyota 3l Engine Manual Torque Specifications
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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