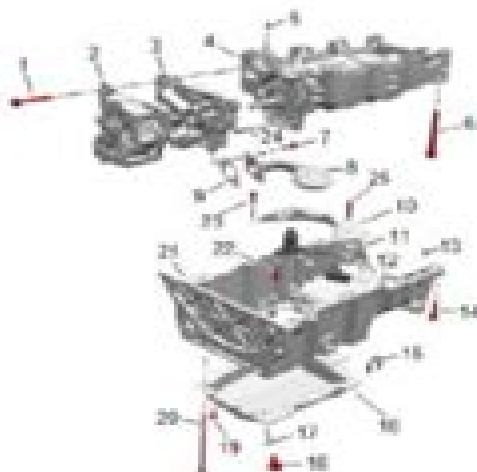


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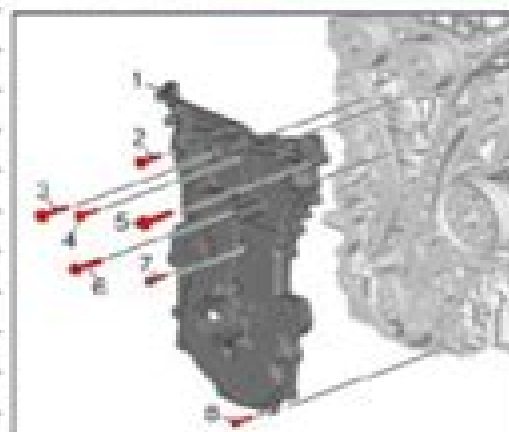
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1	Oil Pump Bolt [7x]
2	Oil Pump
3	Oil Pump Cover
4	Balancer Shaft with Oil Seal
5	Balancer Shaft to Engine Locating Pin [2x]
6	Balance Shaft Locking Bolt [8x]
7	Oil Pump Suction Pipe Bolt [2x]
8	Oil Pump Screen
9	Oil Pump Screen Gasket
10	Oil Pan Baffle
11	Engine Oil Level Indicator Switch
12	Engine Oil Level Indicator Switch O-Ring Seal

- NOTE:**
- The engine front cover surface must be free of contamination prior to applying the sealant.
 - Install and align the cover within 20 minutes of applying the sealant.
 - The cover must be fastened to final torque specification within 60 minutes of applying the sealant.
 - Additional sealant is necessary to reduce the possibility of leakage where the cylinder head to engine block interface along the head girth flange on the front cover.

Apply a 7 mm bead of sealant directly to the flange (1) of the engine front cover perimeter mating surface. Also apply a 7 mm bead of sealant directly to the locations indicated (2). Finally, apply a 14 mm rib of sealant at the locations indicated (3). [Adhesive: Dapco Loktite and Loktite](#)



Install the engine front cover (3).

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Vauxhall John S. Mead, A. K. Legg, 2007 Hatchback Corsavan inc special limited editions Does NOT cover Combo van dual fuel models or new Corsa range introduced September 2006 Petrol 1 0 litre 998cc 3 cyl and 1 2 litre 1199cc 1229cc 1 4 litre 1389cc 1364cc 4 cyl Does NOT cover 1 8 litre Turbo Diesel 1 3 litre 1248cc CDTi Does NOT cover 1 7 litre Vauxhall Astra Owners Workshop Manual Peter G. Strasman, 1984 The Chartered Mechanical Engineer, *Technical Books in Print*, 1974 **Service Repair Manual** Vauxhall Motors Ltd, *The National union catalog, 1968-1972*, 1973 *National Union Catalog*, 1968 **The National Union Catalogs, 1963-**, 1964 *The British National Bibliography* Arthur James Wells, 1979 Vauxhall Velox, Cresta, 1957-1969 Autobook Kenneth Ball, 1970-01-01 **Vauxhall/Opel Insignia Owner's Workshop Manual** Anon, 2016-04 **The British National Bibliography**, 1968 *Vauxhall/Opel Calibra Service and Repair Manual* Michael Gascoigne, 1998 Coupe inc special limited editions Does NOT cover 4x4 models Petrol 2 0 litre 1998cc 8 16 valve 4 cyl Does NOT cover 2 5 litre V6 engine **1100 Mark 1 1962-67 Autobook** Kenneth Ball, 1971 *Vauxhall Viva HA 1963-66 Autobook* Kenneth Ball, 1970 *Motor Cycling and Motoring*, 1972 *Mazda 1500, 1800 for 1967-73 Autobook* Kenneth Ball, 1973 **Motor Sport** William Boddy, 1970 Special-interest Autos, 1971 **Vauxhall Carlton Owners Workshop Manual** A. K. Legg, 1990-01-01

Adopting the Tune of Phrase: An Psychological Symphony within **Vauxhall V6 Workshop Manual**

In some sort of taken by monitors and the ceaseless chatter of immediate transmission, the melodic elegance and emotional symphony produced by the written term usually fade in to the background, eclipsed by the constant noise and interruptions that permeate our lives. However, set within the pages of **Vauxhall V6 Workshop Manual** a marvelous fictional treasure brimming with fresh feelings, lies an immersive symphony waiting to be embraced. Constructed by a masterful composer of language, that interesting masterpiece conducts visitors on an emotional journey, skillfully unraveling the concealed tunes and profound impact resonating within each carefully crafted phrase. Within the depths of the touching evaluation, we will examine the book is main harmonies, analyze their enthralling publishing fashion, and submit ourselves to the profound resonance that echoes in the depths of readers souls.

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