

SUZUKI DT20 and DT25 (PRIOR TO 1983)

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP	DT20	DT25
Rp	17.5	22
Bore	64 mm	68 mm
Stroke	61.5 mm	61.5 mm
Displacement	200 cc	247 cc
Spark Plug:		
NGK	BY20S	BY25S
Electrode Gap	0.6-0.7 mm	0.6-0.7 mm
Magneto:		
Breaker Point Gap	Breakerless	Breakerless
Carburetor:		
Make	Mikuni	Mikuni
Model	SV20-22	SV25-26
Fuel/Oil Ratio	50:1	50:1
SIZES - CLEARANCES		
Piston Ring End Gap	0.15-0.30 mm	0.15-0.30 mm
Piston Pin Diameter	13.995-14.000 mm	13.995-14.000 mm
Piston to Cylinder Wall Clearance	0.040-0.090 mm	0.040-0.090 mm
Max. Crankshaft Runout at Main Bearing Journal	0.05 mm	0.05 mm
Max. Con. Rod Small End Side Skirt	3.0 mm	3.0 mm
TIGHTENING TORQUES		
Cylinder Head	24-28 N·m	24-28 N·m
Crankcase	24-28 N·m	24-28 N·m
Exhaust Cover	8-12 N·m	8-12 N·m
Flywheel Nut	100-110 N·m	100-110 N·m
Standard Screws:		
5 mm	2-4 N·m	2-4 N·m
6 mm	4-7 N·m	4-7 N·m
8 mm	20-15 N·m	20-15 N·m
10 mm	22-35 N·m	22-35 N·m

LUBRICATION

The power head is lubricated by oil mixed with the fuel. Fuel/oil ratio should be 50:1 during break-in of a new or rebuilt engine and 50:1 for normal service when using a SAE certified two-stroke engine oil or Suzuki "OCF" oil. When using any other type of two-stroke engine oil, fuel/oil ratio should be 20:1 during break-in and 20:1 for normal service. Manufacturer recommends

regular or no-load automotive gasoline having an 85-95 octane rating. Gasoline and oil should be thoroughly mixed.

The lower unit gears and bearings are lubricated by oil contained in the gearcase. SAE 90 hypoid outboard gear oil should be used. Gearcases with exhaust outlet to gearcase require 180 mL of gear oil while through-the-propeller exhaust models require 300 mL of gear oil. Ballast vent and oil plug securely using a new gasket, if necessary, to ensure a water tight seal.

FUEL SYSTEM

CARBURETOR. A Mikuni carburetor is used on all models. Refer to Fig. S28-1 for exploded view. Initial setting of pilot air screw (5) from a lightly sealed position should be 1 1/2 turns on DT20 models and 1 1/4 to 1 1/2 turns on DT25 models. Final carburetor adjustment should be made with engine at normal operating temperature and running in forward gear. Adjust throttle stop

User Manual Suzuki 70 Outboard

Mike Jess



User Manual Suzuki 70 Outboard:

Boating ,2007-03 Books in Print Supplement ,2002 **Outboard Motor Service Manual** Intertec Publishing,1987
Detailed tips on periodic servicing troubleshooting general maintenance and repair are explicitly outlined in this manual
Repair is easy with the specifications and step by step repair procedures included for hundreds of models Volume II covers
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about the selection refitting maintenance and use of small boats combined with the author s stories of explorations as a
bayman and fisherman in the waters of eastern Long Island Maine and the Florida Keys *Boating* ,1992-06
 MotorBoating ,1989-02 **Boating** ,1988-01 *Field & Stream* ,1988-03 FIELD STREAM America s largest outdoor
sports magazine celebrates the outdoor experience with great stories compelling photography and sound advice while
honoring the traditions hunters and fishermen have passed down for generations *Index of Patents Issued from the United*
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hunters and fishermen have passed down for generations *Ski* ,1987-01

The book delves into User Manual Suzuki 70 Outboard. User Manual Suzuki 70 Outboard is a vital topic that must be grasped by everyone, from students and scholars to the general public. The book will furnish comprehensive and in-depth insights into User Manual Suzuki 70 Outboard, encompassing both the fundamentals and more intricate discussions.

1. This book is structured into several chapters, namely:
 - Chapter 1: Introduction to User Manual Suzuki 70 Outboard
 - Chapter 2: Essential Elements of User Manual Suzuki 70 Outboard
 - Chapter 3: User Manual Suzuki 70 Outboard in Everyday Life
 - Chapter 4: User Manual Suzuki 70 Outboard in Specific Contexts
 - Chapter 5: Conclusion
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 3. In chapter 2, the author will delve into the foundational concepts of User Manual Suzuki 70 Outboard. The second chapter will elucidate the essential principles that need to be understood to grasp User Manual Suzuki 70 Outboard in its entirety.
 4. In chapter 3, the author will examine the practical applications of User Manual Suzuki 70 Outboard in daily life. The third chapter will showcase real-world examples of how User Manual Suzuki 70 Outboard can be effectively utilized in everyday scenarios.
 5. In chapter 4, the author will scrutinize the relevance of User Manual Suzuki 70 Outboard in specific contexts. The fourth chapter will explore how User Manual Suzuki 70 Outboard is applied in specialized fields, such as education, business, and technology.
 6. In chapter 5, the author will draw a conclusion about User Manual Suzuki 70 Outboard. The final chapter will summarize the key points that have been discussed throughout the book.
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