

Figure 62

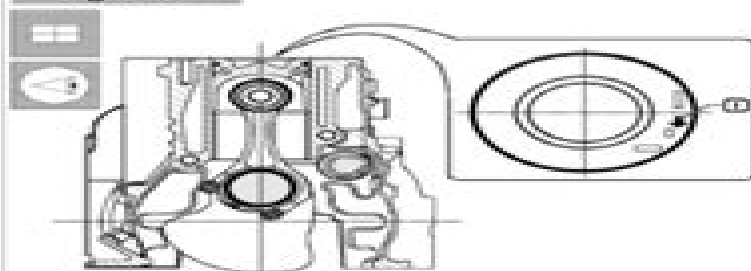
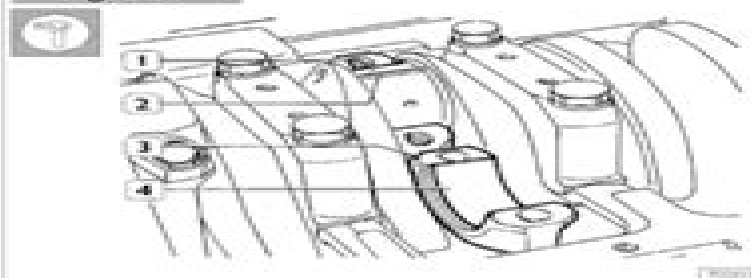


DIAGRAM FOR CONNECTING ROD-PISTON ASSEMBLY FITTING INTO BARREL

- ☐ Split ring openings shall be displaced with a 120°.
- ☐ connecting rod-piston assemblies shall be weight.
- ☐ the arrow marked on the piston crown front side of the engine block or the side of the piston skirt shall be corresponding position.

Finding crankpin clearance

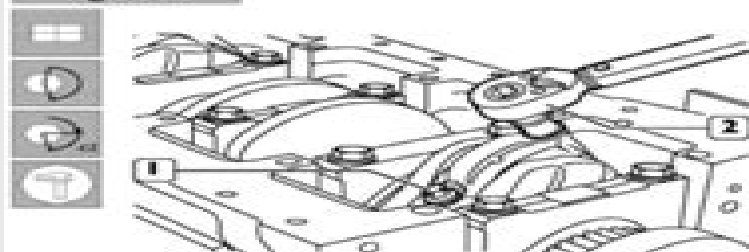
Figure 63



To measure the clearance proceed as follows:

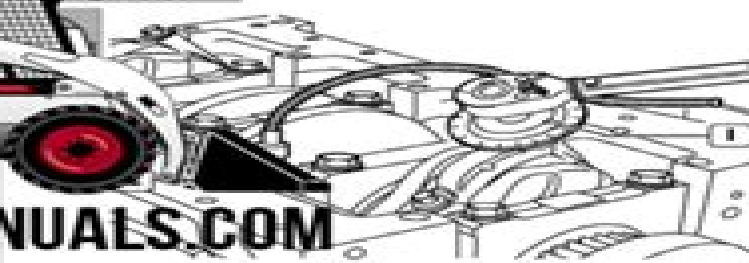
- ☐ clean the parts accurately and remove any trace of oil;
- ☐ set a piece of calibrated wire (2) on the output shaft pins (1);
- ☐ fit the connecting rod caps (3) with the relevant half bearings (4).

Figure 64



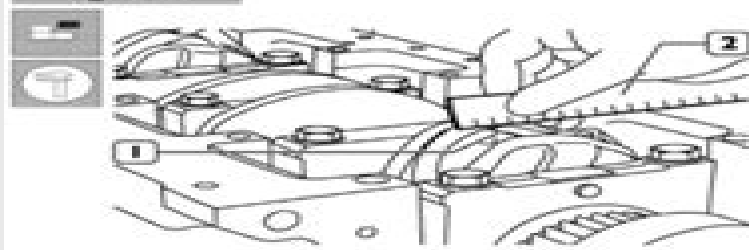
- ☐ Lubricate the screws (1) with engine oil and then tighten them to the specified torque using the dynamometric wrench (2).

Figure 65



- ☐ Apply acceptable tools (1) to the socket wrench and tighten screws (2) of 60°.

Figure 66



- ☐ Remove the cap and find the existing clearance by comparing the calibrated wire width (1) with the scale on the wire envelope (2).

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A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the Causey Enterprises, LLC text.

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