

Production Category	Category by Alloy Contents		Designation			Chemical Composition(%)						Properties(1=worst to 10=best)			
			Related Standards			C	W	Mo	Cr	V	Co	Water Resistance	Hot Hardness	Toughness	Grindability
	Steel Type	V Type	AISI	VDIEn	JIS										
Conventional methods (including ESRband VAR)	W-Mo		M2	1.3343	SKH51	0.85	6.0	5.0	4.0	2.0		5	5	8	5
			M2	1.3343	SKH51	0.88	6.0	5.0	4.0	2.0		5	5	8	5
			M50	1.3551	SKH52	0.80		4.0	4.0	1.0		3	1	9	10
		High V	M3-1	1.3344	SKH53	1.05	6.0	5.5	4.0	2.5		7	6	8	4
			M3-2	1.3344	SKH55	1.20	6.0	5.5	4.0	3.0		9	6	7	3
	W-Mo-Co		(M35)	1.3243	SKH56	0.90	6.0	5.5	4.0	2.0	5.0	6	7	5	5
			M36		SKH57	0.90	5.9	5.0	4.0	2.0	6.0	8	9	4	4
		High V	(T42)	1.3207	SKH58	1.30		3.5	4.0	3.5	10.0	10	9	2	2
	Mo		M1	1.3346	SKH59	0.85	10.0	8.5	4.0	1.0		4	3	8	9
			M7	1.3348	SKH2	1.00	1.5	8.5	4.0	2.0		6	5	8	9
	Mo-Co		M33		SKH3	0.95	1.8	9.5	4.0	1.0	8.0	7	8	4	8
			M42	1.3247	SKH4	1.10	1.5	9.5	4.0	1.0	8.0	8	9	3	8
	W	High V	T1	1.3355	SKH10	0.80	18.0		4.0	1.0		5	5	6	8
	T4		1.3255	SKH59	0.80	18.0		4.0	1.0	5.0	6	7	3	7	
	T5		1.3265	SKH10	0.80	18.0		4.0	1.0	10.0	8	9	2	5	
	T15		1.3202	SKH57	1.55	13.0		4.0	5.0	5.0	10	9	1	1	
	(T42)				1.30	10.0	3.5	4.0	3.0	10.0	10	9	6	6	
P/M methods	MO-W	High V	M42			1.10	1.5	9.5	4.0	1.0	8.0	6	9	8	8
	MO-W-Co		T15			1.55	13.0		4.0	5.0	5.0	10	9	8	5
	(T42)				1.30	10.0	3.5	4.0	3.0	10.0	10	9	6	6	

Tool Steel Hardness Guide

Kenneth G. Budinski



Tool Steel Hardness Guide:

The Tool Steel Guide James A. Szumera, 2003 For tool designers tool and die makers machinists and apprentices Szumera presents specification heat treatments applications for all types of die and mold steels and suggestions on how to prepare steels for machining and heat treatment He does not provide a bibliography Annotation c Boo **Tool Steels, 5th Edition** George Adam Roberts, Richard Kennedy, G. Krauss, 1998 *Tool and Die Making Troubleshooter* Richard M. Leed, 2003 The book contains hands on information valuable tooling tips and procedural recommendations regarding the selection processing and use of materials This comprehensive reference is for anyone working with the selection application and use of cast irons cast steels wrought tooling sheets and aluminum and stainless steels The subjects of basic metallurgy heat treating machining grinding electrical discharge machining welding quality wear enhancements surface coatings and treatments for tools and dies have been carefully organized and presented for quick reference BOOK JACKET Title Summary field provided by Blackwell North America Inc All Rights Reserved *Tool and Manufacturing Engineers Handbook: Plastic Part Manufacturing* Philip Mitchell, 1996-12-09 This volume focuses on the practical application of processes for manufacturing plastic products It includes information on design for manufacturability DFM material selection process selection dies molds and tooling extrusion injection molding blow molding thermoforming lamination rotational molding casting foam processing compression and transfer molding fiber reinforced processing assembly and fabrication quality plant engineering and maintenance management **Heat Treater's Guide** Harry Chandler, 1994-12-31 This edition is a complete revision and contains a great deal of new subject matter including information on ferrous powder metallurgy cast irons ultra high strength steels furnace atmospheres quenching processes SPC and computer technology Data on over 135 additional irons and steels have been added to the previously covered 280 alloys Mechanical Engineering Guide for GATE/ PSUs Disha Experts, 2017-08-01 Mechanical Engineering for GATE PSUs exam contains exhaustive theory past year questions and practice problems The book has been written as per the latest format as issued for latest GATE exam The book covers Numerical Answer Type Questions which have been added in the GATE format To the point but exhaustive theory covering each and every topic in the latest GATE syllabus SSC Junior Engineer Mechanical Recruitment Exam Guide 4th Edition Er. Deepak Pathak, 2018-12-17 SSC Junior Engineer Mechanical Engineering Recruitment Exam Guide 3rd Edition is a comprehensive book for those who aspire to excel in SSC Paper 1 and Paper 2 for Jr Engineer Mechanical post The book now comes with the thoroughly revised updated Technical section The book now contains 2016 2015 2014 Solved Papers The book has been divided into three sections namely Mechanical Engineering General Intelligence Reasoning and General Awareness each subdivided into ample number of solved problems designed on the lines of questions asked in the exam All the chapters contain detailed theory along with solved examples Exhaustive question bank at the end of each chapter is provided in the form of Exercise Solutions to the Exercise have been provided at the end of each chapter Solved Question

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