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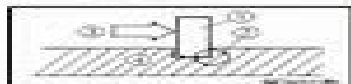
IMPORTANT INFORMATION

GEN
INFO



GASKETS, OIL SEALS, AND O-RINGS

1. All gaskets, seals, and O-rings should be replaced when an engine is overhauled. All gasket surfaces, oil seal lips, and O-rings must be cleaned.
2. Properly oil all mating parts and bearings during reassembly. Apply grease to the oil seal lips.



LOCK WASHERS/PLATES AND COTTER PINS

All lock washers/plates (1) and cotter pins must be replaced if they are removed. Lock tab(s) should be bent along the bolt or nut flat(s) after the bolt or nut has been properly tightened.

BEARINGS AND OIL SEALS

Install the bearings (1) and oil seals (2) with their manufacturer's marks or numbers facing outward. (In other words, the stamped letters must be on the side exposed to view.) When installing oil seals, apply a light coating of lightweight lithium base grease to the seal lips. Oil the bearings liberally when installing.

CAUTION

Do not use compressed air to spin the bearings dry. This causes damage to the surface of the bearings.

CIRCLIPS

All circlips should be inspected carefully before reassembly. Always replace piston pin clips after one use. Replace deadweight circlips. When installing a circlip (1), make sure that the clip's edged corner (2) is positioned opposite to the flat (3) it receives. See the sectional view.

(2) flat

LOCTITE®

After installing fasteners that have LOCTITE® applied, wait 24 hours before using the machine. This will give the LOCTITE® time to dry properly.

Viper 700 Hf Manual

DaimlerChrysler

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the DaimlerChrysler text.

Viper 700 Hf Manual:

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