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Owner's Manual

SYLVANIA

19 INCH COLOR TELEVISION 4919LT



FEATURES

- **Tinted, Bright Black Matrix Picture Tube**
- **181 Channel Selection**-All VHF/UHF channels plus up to 125 cable channels.
- **PLL Frequency Synthesized Tuning**-The latest PLL frequency synthesized electronic tuning system provides fine and easy channel selection, and lets you tune directly to any channel using the channel number buttons (0-9 and +100-key) on the remote control.
- **On-Screen Function Display**
- **Full-Function Remote Control**
- **Sleep Timer**
- **Closed Caption Decoder**-You may view specially labeled (cc) TV programs, movies, news, pre-recorded tapes, etc., with either a dialogic caption or text display added to the program.
- **Auto Shut Off Function**-If there is no air signal input from the antenna terminal and no operation for 15 minutes, the TV will turn itself off automatically.

PRECAUTION

- Place your TV in a room with adequate ventilation.
- Keep your TV set away from sources of direct heat, such as heat registers or direct sunlight.
- Do not place your TV on soft surfaces, such as rugs or blankets.
- Leave enough room for air to circulate around the bottom, top and back of the set.

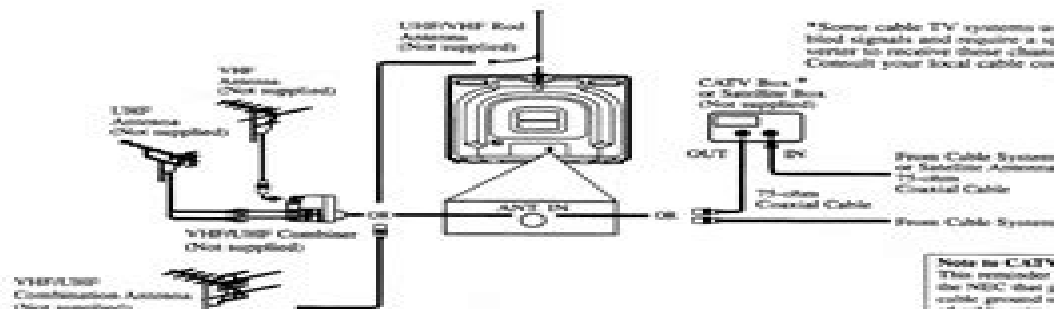
The serial number of this product may be found on the back of the TV. No others have the same serial number as yours. You should record the number and other vital information here and retain this book as a permanent record of your purchase to aid identification in case of theft.

Date of Purchase	Dealer Phone No.
Dealer Purchase from	Model No.
Dealer Address	Serial No.

This Owner's Manual is made of recycled paper.

IF YOU NEED ADDITIONAL ASSISTANCE FOR SET-UP OR OPERATING AFTER READING OWNER'S MANUAL, PLEASE CALL TOLL FREE 1-800-968-3429.

ANTENNA/CABLE CONNECTIONS



*Some cable TV systems use scrambled signals and require a special converter to receive these channels. Consult your local cable company.

FCC WARNING: This equipment may generate or use radio frequency energy. Changes or modifications to this equipment may cause harmful interference unless the modifications are expressly approved in the instruction manual. The user could lose the authority to operate this equipment if an unauthorized change or modification is made.

Note to CATV system installer: This reminder is provided to call the CATV system installer's attention to Article 820-40 of the NEC that provides guidelines for proper grounding and, in particular, specifies that the cable ground shall be connected to the grounding system of the building as close to the point of cable entry as practical.

CLOSED CAPTION

This TV can receive C1 and C2 of Caption and Text.

Caption Mode

(1) Characters can be displayed on the TV screen when the received broadcast signal contains the Caption Signals.

(2) **Paint-on mode:** Displays input characters on the screen immediately.

Pop-up mode: Once characters are stored in memory, it is displayed all at once.

Roll-up mode: Displays the characters continuously by scrolling (max. 4 lines).

Note: If the CAPTION C1 or C2 is selected but the caption signal is not included, characters will not be displayed.

Text Mode

(1) Displays the text on the screen by scrolling (max. 7 lines).

(2) If the received broadcast signal does not contain the caption or text signal, no change will occur.

Notes:

(1) When your TV receives a special effects playback signal (i.e., Search, Slow, Still) from a VCR's video output channel (CH3 or CH4), your TV may not display the correct caption or text.

(2) Captions and text may not match the TV voice exactly.

(3) Interference may cause the closed caption system not to function properly.

(4) The caption or text characters will not be displayed while the menu display or function's display is shown.

(5) **If you see this screen!!**



If your TV displays a black box on the screen, this means that your TV is set to TEXT mode. To clear screen, select CAPTION C1, C2 or CAPTION [OFF].

Sylvania Owners Manual

Wright Field Reference Library

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the 'Wright Field Reference Library' text.

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web in this method you have to use some numerical calculation formulas to derive your flat pattern layout markings of required fabrication shapes or sheet metal shapes you have to use different formulas for different shapes and you can calculate in very simple ways

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web how does sheet metal fabrication work there are several different ways to shape sheet metal but they all boil down to two broad categories sheet metal can either be cut or formed as there are many different ways of cutting and forming sheet metal many specific tooling types are needed which can drive up costs

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web the following sections show the methods used to calculate flat patterns for brake bent or die formed sheet metal parts the later sections describe the geometry and instructions for laying out sheet metal developments and transitions also included are calculations for punching requirements of sheet metal parts and tooling requirements for

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web higher volumes pressing sheet metal is often more cost efficient due to the speed and ability to automate the majority of the process the definitions of bending and pressing can be seen in chapter 3 2 the method of pressing sheet metal also enables more complex geometries and thus makes it possible to eliminate welding of the components

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web form height to thickness ratio to determine the minimum form height for sheet metal use the following formula $d \geq 2.5t$ r
see below the height can be less but it required secondary operations and is far more costly 5

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web jan 26 2022 if the shop is using a v die to make the flange there is a minimum and maximum length that any flange can
be in general the flange needs to be at least 3 though we suggest 4 times longer than the thickness of the material for sheet
metal that is 0.120 thick that means a minimum flange length of 0.480 long

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web nov 9 2012 more than one sheet metal bending formula press brake technicians can use various formulas to calculate
bend functions for instance in this article we have used the following for outside setback $ossb = \tan(\text{degree of bend angle}) \times 2$
material thickness inside radius