

- 1: Module Details:
- Module name: "WeldCraft Pro"
- Nominal duration: One module (80 hrs) split over 2 phases (wet and dry welding).
- Module code: UWSW001 (Underwater Fillet Welder- Plate)
- 2: Module purpose:

 This module is designed to allow a commercial diver to become competent in MMA/SMAW welding. It follows the guidelines, as prescribed by the European Welding Federation (EWF) document 570-01 fillet welder plate. The programme is accredited/certified by EAL (EMTA Awards) and is recognised by IMarEST under their CPD programme. Welder qualification testing is conducted in accordance with BSEN ISO 15618-1, or AWS D3.6-10
- 3: Prerequisites: A certified commercial diver trained in surface demand operations to (HSE)
- or other approved National, or International diving standards.
- 4: Content: Safe underwater welding Introduction to SMAW/MMA plant & equipment

Underwater welding techniques Preparing to weld

Electrode & weld terminology

Basic weldability & common weld defects encountered

Monitor & record welding operations

class B or BS4872-1 welding standards.

QA/QC and welding procedures

Join carbon steel plates using standard techniques

- 5: Assessment Strategy: Method
 - The underpinning theoretical knowledge for all learning outcomes will be assessed by a closed book, multichoice examination paper and include assessment of candidates course work. Practical competency shall be assessed by a welder approval test piece for a fillet weld(s) on plate, in accordance with one or more, of the above specifications.
 - Condition of

 Assessment: The practical test sample shall be conducted after all training practice has finished (ideally the following day). The diver shall be allowed a short warm-up period (approx 60 minutes) to set up and complete the weldment. This test shall be conducted such that the instructor/assessor and/or inspector can see the diver at all times while welding, with photographic evidence to support each welders test piece.

6: Learning outcome details:

- 1: Safe underwater welding procedures
- 2: MMA welding plant & equipment
- 3: Underwater welding techniques
- 4: Preparing to weld

- 5: Electrodes & weld terminology
- 6: Basic weldability & common weld defects
- 7: Monitor & control welding operations
- 8: Quality assurance & quality control
- Join C/steel plates using the three standard wet techniques

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