

- Install the gasket ② and dowel pins ③.

CAUTION

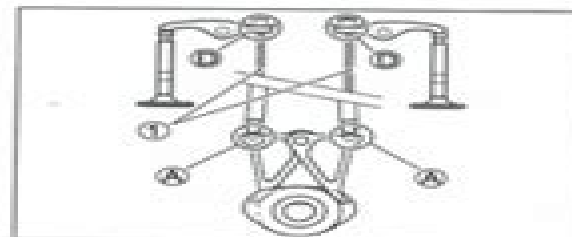
The removed gasket must be replaced with a new one.



- Install the cylinder head.
- Position the push rods ① to the rocker arm adjust bolt hollows ②.

CAUTION

Install the push rods ① to the rocker arm adjust bolt hollows ② and cam rocker arm hollows ③ surely.

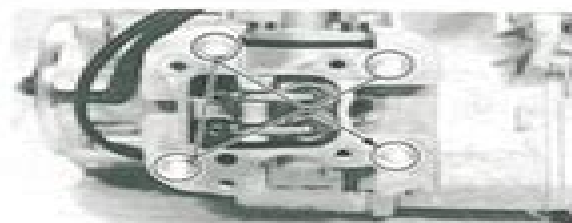


- Tighten the cylinder head bolts to the specified torque.

Cylinder head bolt: 14 N·m (1.4 kgf·m, 10.0 lb·ft)

NOTE:

Tighten the bolts little by little and diagonally.



- Adjust the valve clearance ④. (⌘ 2-5 to -6)

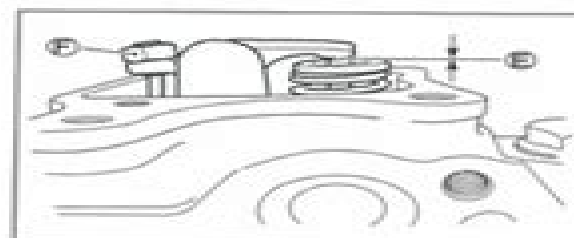
DATA Valve clearance (when cold):

(IN): 0.05 – 0.10 mm (0.002 – 0.004 in)

(EX): 0.10 – 0.15 mm (0.004 – 0.006 in)

Valve clearance adjuster lock-nut ⑤:

7 N·m (0.7 kgf·m, 5.0 lb·ft)

**GENERATOR COVER**

- Tighten the generator cover bolts to the specified torque.

Generator cover bolt: 11 N·m (1.1 kgf·m, 8.0 lb·ft)

NOTE:

Tighten the bolt ⑥ together with the washer and clamp ①.

(⌘ 7-15)



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Causey Enterprises, LLC

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