Specification & model listing pillar drilling machines

Model FG2 (Manual Feed)

							The second secon
Drilling Capac	sity in	Iron:	Sec.	5.00	100	0.00	1%"
Drilling Capas	sitty in	Steel		966	300		1347
Throat Depth				1 (5)	220		12%"
			-		100		
Spindle Nose		W 10	46	1794	860	500	3 M.T.
Spindle Trave	4	St	44	100		100	6%"
12 Spindle S	meeds	B.P.J	M.	75.	125, 160	. 260	. 300, 400,
116 00011110111		0.000	87		650, 800		
Column Diam	and the						556"
	100.000	***	3.5	1000	277		
Table Size			0.0	336		1999	19%" x 15"
Table Tilt	100		100	100	. 23 3	200	0.900
Table Swivels			- 170				0-360°
		200	100	7.75	74	200	
Base Size	Service Co.		4.0	100	20 20 3	100	$16" \times 26"$
Spindle to Ta	ble Max	к	200	100		400	32%"
Spindle to Ba			100				52%"
Motor (two sp	(beed	4	44	100	22	100	1.9 H.P.
Overall Heigh		22	400	100	44	44	80"

Model FG2/A (Power Feed)

Net Weight.

As specification for FG2 above, but with:3 Rates of Power Feed: .004", .006", .010" per rev.

Model FG2/AT (Power Feed and Tapping)

As Model FG2/A but fitted with automatic reversing device for tapping.

Specification & model listing articulated arm radial drills

Model FGR Power Feed — Power Elevation to Head — Pneumatic Locking

Max. Radius Column te				1998	-	100	27%"
Min. Radius Column to	144	144	600	1177			
Drilling Capacity	447	100	2.2	1136	"Tron	s. 136	" Steel
Feed to each Speed (pe	ic new.	3		.04	0411	006".	010"
Spindle M.T	100	100				100	No. 3
Spindle Speeds (12)	600	4.0	100	7.5	5 to 2	.800	B.P.M.
Size of Table	200	4.4				34%"	$\times 23^{\circ}$
No. of 9/16" T-slots	400	44	2.5	-	1000		- 4
Spindle Travel	100	100	500	100	100	-	68411
Column Power Elevation				3.40	2.0	-	15"
Dist, Spindle to Table I	Max)	200	200	44	220	200	24"
Dist. Spindle to Base (M	diasc)	200	223	14	100	100	40%"
Net Weight (Approx.)	100	932	-	Size .		1.4	50 lbs.
Model FGR/T							

As Model FGR, but with Automatic Reversing Device for Tapping.

Standard Equipment

Pneumatic Locking to Radial and Elevating Movements, Power Elevation of Head, Full Coolant Installation, Low Volt Lighting, 24 Volt Wiring Circuit with T.O.N.V.R. Protection.

Optional Equipment (Radial Drill only).

T-slotted Base Plate for fitting at rear of machine.

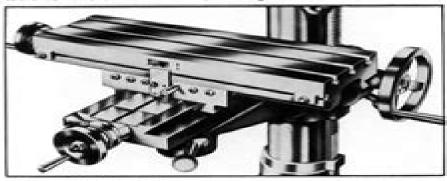
Standard Equipment (Pillar and Radial Drills)

Foot operated combined On/Off and reversing switch, Low Volt Lighting Equipment, Tilting Angle Plate Table. 24 Volt Wiring Circuit and T.O.N.V.R. Protection.

Optional Equipment

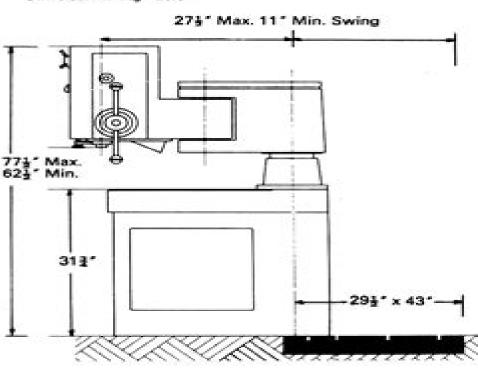
Coolant pump and fittings, %" chuck and 3 M,T, shank.

Universal Milling Table for compound and Milling operations table 18" x 6". Cross feed 5 i.". Longitudinal feed 11%".



Universal Milling Table

785 lbs



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