

MODEL 352
BANDSAW

STARTRITE ENGINEERING CO. LTD.

MADE IN
ENGLAND

OPERATING INSTRUCTIONS

SELECT BLADE AND SET MACHINE TO INSTRUCTIONS.
ALLOW BLADE TO CUT FREELY AT ALL TIMES.
USE STARTRITE SUPAFLEX BLADES 2845 MM. LONG.



LOW

BLADE SPEED
FOR THESE
MATERIALS:-

	MATERIAL THICKNESS : MM			
	LESS THAN 6	6 TO 12	12 TO 25	OVER 25
ALUMINIUM SECTIONS	18R	10R	8R	6S
ALUMINIUM DIECAST	18R			
BAKELITE	14R	10R	6R	3S
BONE	10R	8R	6R	3S
BRASS - SOFT	18R	14R	8R	6R
COPPER - SOFT	18R	14R	6R	3S
GLASS FIBRE	18R	14R	10R	6H
LEAD	18R	14R	10R	6R
PAPER - SHEET			10R	6H
PERSPEX			6R	3S
RUBBER	10R	8R	6R	
STRAWBOARD			8S	6S
TUFNOL	14R	10R	6H	
WOOD - LOG				3S
WOOD - WET				3S
ZINC	14R	10R	6H	



HIGH

BLADE SPEED
FOR THESE
MATERIALS:-

	MATERIAL THICKNESS : MM				
	LESS THAN 6	6 TO 12	12 TO 25	OVER 25	
	SC	SC	SC	SC	CARDBOARD CORRUGATED
		6S	3S	3S	CHIPBOARD
14R	5W	4W	4W		CORK
18R	14R				FIBRE BOARD
18R					FORMICA
10R					HARDBOARD
14R					LEATHER
KN	KN	SC	SC		LINEN
		10R	6H		PAPER - SHEET
SC	SC	SC			PAPER - TISSUE
KN	10R				PAPER MACHE
14R	10R				PERSPEX
10R	8R	6S	3S		PLYWOOD
14R	10R				STRAWBOARD
5W	5W	5W	5W		WOOD - SOFT
6S	3S	3S	3S		WOOD - HARD

R = REGULAR TOOTH (METAL CUTTING) S = SKIP TOOTH (METAL CUTTING)
H = HOOK TOOTH (METAL CUTTING) KN = KNIFE EDGE
SC = SCALLOPED W = WOOD CUTTING

SELECT BLADE WIDTH TO
SUIT FOR CURVES. USE
WIDEST BLADE AVAILABLE
FOR STRAIGHT CUTS.

BLADE WIDTH

INS	1/2	3/4	1	1 1/4	1 1/2	2
MM	3	6	10	12	16	20

MIN. CURVE RADIUS

MM	6	25	38	62	100	136
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TENSION

BLADE WIDTH

INS	1/2	1 1/4	2
MM	6	12	20

BLADE TYPE

TENSION GUIDE

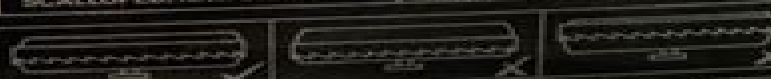
METAL CUTTING

LOW MED HIGH

WOOD CUTTING
SCALLOPED KNIFE EDGE

LOW MED-HIGH

TRACK BLADE TO CENTRE OF
BANDWHEELS WITH TENSION
APPLIED AND GUIDES SET
CLEAR OF BLADE.



SET GUIDES TO FULLY SUPPORT BLADE WITHOUT DEFLECTION FROM STRAIGHT LINE PATH
BETWEEN BANDWHEELS.



SERIAL NUMBER

VOLTAGE

PHASE

HP

WATT

Startrite H225 Manual

K Morrison



Startrite H225 Manual:

Enjoying the Track of Appearance: An Mental Symphony within **Startrite H225 Manual**

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