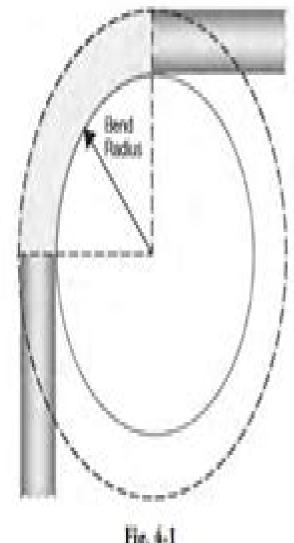
e) Avoid stressing the tubing or fittings with tight bends, kinks, twists, stretching or repetitive bending. Refer to Table 4-1 below for the recommended minimum bend radius for Gastite\*/FlashShield\*\* CSST (Fig. 4-1).

Table 4-1 Bend Radius			
3/8*	13	3/4*	3.0*
1/2*	18	3/4"	3.0*
3/4"	23	1.0*	3.0"
1"	31	3.0*	5.0*
1-1/4*	37	3.0*	5.0*
1-1/2*	48	3.0*	5.0*
ž*	60	4.0*	6.0*



# **Standard Pipe Bending Radius Guide**

John J. McKetta Jr

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