

SECTION 18 2

BELTS AND LUBRICATION

[A] TEXALON FLAT BELTS. A combination of textile and extruded cylon form a strong flexible belt recommended for use with South Bend Lather. Able to withstand continual flexing without significant stretch and loss of efficiency. Texalon belts are skived on both eads and coment for joining skived ends in included with each belt. Shipping weight each approx. 1/2 lb.

Type of Orlean	Cat. No.	Type of Dirice	Carl No.
F. HHO	CERTSON	1.3" WeiD: 3-50ep	O137101
LO-K HAND	CHAPPON	SACRET WHILE A STREET	C137307
er condi	C 8 3 7 8 20W	TACHE WARD IN STREET	G837 838
TO R UNKD	CHAPSON	TAT UNION FORES	CENTAIN
TO DESCRIPTION	CERPSON	1.67 Units School	CERTIFIE
10" Med Plear	CHACAGA	1.6-24" UNIO 3-50-p.	CERTAIN
THE PERSON NAMED IN COLUMN		1 67 Surrent	CERTAIN

IEI TEXALON BELT CEMENT for booding skived ends of Texasloss Bellis.

CE1887, Texolog Bell Coment 14 ex. bottle

CE2323M. Only fem single ply flat learner belt without cond reinfancing for V. Morisontal Motor Drive only. Has equare ends and lace for jedning, Price Le.b. feetery

BELT SPLICING CLAMPS. For gluing skived ends of cone pulley helts or other flat leather belts. Made of heavy steel plate with quide for aliquing edges of belt ends

Cuteling Number W		Migration Size of Built			
	Winds	Philippiness	States Languis	Wit.	
CELEGO	134"	35.7	6.94"	4 Street. 5 Street.	

[5] LUBRICATING Oil. Nothing is more important to the satisfactory operation and life of fine machinery than correct lubrication. The lubricating oils listed below have been thoroughly tested in our research laboratory and are highly recommended. It is essential that the correct type of oil be used for the lathe spinsille, lathe apron and shaper oil reservoirs and general lubrication. A supply of each kind of oil should he kept on hand and used as needed. The Saybolt viscosity of the various oils is indicated in seconds at 100°F.

Carl. No.	Winnesley	Openity	Shop, Wit.	
Observed	Lebrinsting Oil	Olean Old Chart	Die Institutional A	Combined
CETADO CETADO CEDO LA	240-500 240-500 240-500	1. goart 12 goarts Gat, can	3. No 31. No 11. No	
Was with	One has Springly	e Securings of Security Co.	espite Blanch Latter of Continuent State	ini nghinali
CENSOS CESON?	100 100 100	T quart 12 quarts Gat, sec	3 Nes. 31 Oes. 11 Sec.	
State State State	See and Desper	a Chan Std. Char	t fler heatfuldmen	(Mary Malana)
CX1800 CX1804 CX2018	130-240 150-240 150-240	1 quest 12 quests Gat, pas	21 fee. 21 fee. 11 fee.	

LEATHER V-BELTS FOR CONE PULLEYS

Lathe cone pulley V-beits can be replaced without disassembling the lathe headstock or drive unit by using these cord reinforced leather V-belts. Belts are akived for pluing and belt splicing cement is included



Con. No.	Sine Latte	Orders	Ship, We.	
CESSAGE.	15.4	MACD.	3.78.	
CES13-41 CES13-11	10-6	H.A.B.	1.76	



NOT PERMISSELLE TO SHIP BY ANY OF THE AIR SERVICES

Rubber V-Belts

Bubber V-Belts for use with South Bend Lathes and other power driven machinery. Specify catalog number, maximum width, and outside circum-



ference when ordering. Ship, wt. each, approximately 1-5 lb.

Chattadiogr Macrodises	Ovrteide Length	Catalog Number	On talida Langeth
	V-Beine	with M. Top Wide	edec.
SELLIS	23.	SESTAN	34: 36: 27:
	V-Balta :	with his Trap White	dis.
CE45-390 CE45-390 CE45-390 CE45-390 CE45-390 CE45-490 CE45-490 CE45-490 CE45-490	200 200 200 200 200 200 200 200 200 200	CE-11-000 CE-11-000 CE-11-000 CE-11-000 CE-11-000 CE-11-000 CE-11-000 CE-11-000	80° 53° 54° 56° 56° 56° 56°
	V-Shaken	witch full Days Winds	die
CENLING CENLIGO CENLIGO CENLIGO CENLIGO CENLIGO CENLIGO CENLIGO	38" 40" 41" 42" 43" 44" 45"	CESL480 CESL400 CESL400 CESL400 CESL400 CESL400 CESL400	80°

Chuck Wrenches

Classicality Manufacture	Stee	Maigring Weight	V
CEST48 CEST45 CEST45 CEST46 CEST46	277 297 375 400 400 530	2 B- 1 B- 2 B- 2 B- 2 B-	A

Sizes of Wrenches Required for Various Sizes of Chucks

Cart. Ma. of Chrocks	Character	Type of Changle	Since Signature	Cat. No. of Required Wessell
CLASSIN K	60	Independent	2007	CHERTAG
COLUMN CONTRACTOR	60	Independent	2007	STREET
CLASSISS	67	Sandaran disease	2007	C-000748
CE-400TR	225	Constitution of the con-	4307	C0000744
CLASSED	120	Independent Independent	2007	CERTAI
CLARGITAGE	73.0	Independent.	277.6	CESTAS
CIE-48009C)	97	Description of the section of the se	420*	CHESTAN
CLASOTMAN	224"	Independent.	44.000	CERTS
CL49090494	100	Darling and Street	4.00	CERTS
CLASSAM	156	Sandaparadaya	4307	25554
CILL POPONING BY	6.0	Universal	422	CHERRO
CITATION OF SEC. 1	85	No. of the latest section of the latest sect	30000	CERTAI
CLOSCHINE	97	Chartenna and	400*	CHESTONS
CILABOUR	2.	Observed	277	CT 12 WH
CILARDONN	60	Universal	4000	CHESTAG
CICAGOSIC	6.1	Distinguished	200	C 18 10 10 10 10 10 10 10 10 10 10 10 10 10
Character 1	87	Decree	3/297	CERTAIN
CILLINOSILIQ	200	Conversed.	400	CERTAIN
Charles and I	2.59	Consessed	4000	CHERTAN
COLUMN TO SERVICE DE LA COLUMN	100.00	Challengersal	4660	CHARLES
CHARLEST MARKET	7.14	Continued .	4007	CERTAIN
CILDROGNER	100	Charles worked	-5000	CHESTAN

Southbend 14 32 Owners Manual

Tao Wei

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