

ENGINE MECHANICAL - EM

ZD30DDTi Intake Manifold

The Intake Manifold as shown right is mounted on the RH side of the Cylinder Head.

An electrically operated Air Intake Control Valve is utilised & the Swirl Valves have been incorporated inside the intake manifold.

Electric Throttle Control Actuator;

On the previous ZD engine as well as the non DPF YD25 engine, the Air Intake Control valve was vacuum controlled. Now on the new ZD30 CRD engine, the valve has the same purpose as previous, however it is electrically operated. Its operation is very much the same as a ETC unit found on many petrol engines.

The Throttle valve is fully opened when the engine is running. The valve is closed only to perform smooth engine stop when the ignition switch is turned OFF. A feedback sensor (Throttle Position Sensor – TPS) is also installed to ensure the ECM can detect the throttle plates position.

(Vacuum operated) Swirl Valves;

The swirl control valve is installed inside the manifold assembly. While idling and during low engine speed operation, the swirl control valve closes, thus the velocity of the air in the intake passage increases to produce a swirl (rush of air to promote cleaner burning when the fuel is injected into the air) into the combustion chamber. Once the engine speed increases to a certain speed, the valves open to allow more air to enter the engine. Further information regarding the components shown right can be found in section EM & EC of the Service Manual.

ZD30DDTi Exhaust Gas Recirculation (EGR) System

Major changes have occurred with the EGR system on the new ZD30 CRD engine.

The EGR volume control valve continues to be electrically controlled by the ECM, however it has a throttle valve arrangement & works in a similar way to an ETC unit found on current petrol engines.

The Pipe linking the exhaust manifold to the EGR control valve assembly is also water cooled as it is on R51 / D40 YD25 A/T models.

Further information regarding the components shown right can be found in section EM & EC of the Service Manual.



A, C, D: Engine Coolant
B: Exhaust Gases

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A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the Perkins Engines Ltd text.

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