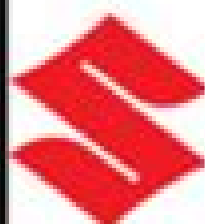


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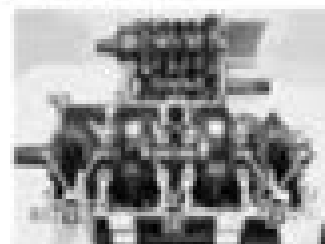
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52-49 Engine Mechanism

- Before installing the crankshaft assembly, apply engine oil to each crankshaft journal bearing.
- Install the crankshaft assembly along with the con-
rods into the upper crankcase.



- Insert the right and left thrust bearings into
grooves "A" facing towards the crankshaft.

NOTE

- Right thrust bearing has grooves "A".
- Inspect and select the crankshaft thrust
clearance if necessary. Refer to
"Crankshaft Thrust Clearance Inspection
and Selection (Page 10-17)".



- Apply SUZUKI BOND to the mating surface of the
lower crankcase as follows.

NOTE

- Make surfaces free from moisture, oil, dust
and other foreign materials.
- Spread on surfaces thinly to form an even
layer, and assemble the crankcase within
few minutes.
- Take extreme care not to apply any bond to
the oil hole, oil groove and bearing.
- Apply to disturbed surfaces so it forms a
comparatively thick film.

NOTE: Before 8000-01110 (SUZUKI BOND
8000-01110)

SUZUKI

GSX650FA

SUPPLEMENTARY SERVICE MANUAL

1000cc, 6000rpm

1000000000

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Suzuki GSF650/1250 Bandit,GSX650F, '07-'14 Haynes Publishing,2015-08-01 Complete coverage of your Suzuki GSF650 1250 Bandit GSX650 1250F 07 14 **Suzuki GSF650/1250 Bandit & GSX650F Service and Repair Manual** Phil Mather,2009 Models covered GSF650K7 to K8 656cc 2007 2008 GSF650SK7 to SK8 656cc 2007 2008 GSX650F8 to F8 656cc 2008 GSF1250K7 to K9 1255cc 2007 2009 GSF1250SK7 to SK9 1255cc 2007 2009 Suzuki GSX-R and Katana GSX-F John Haynes,1998-01-01 HY SUZ GSX R750 85 96 *Suzuki Gsf600 and 1200 Bandit Fours* Matthew Coombs,Phil Mather,2002-06-20 This is one in a series of manuals for car or motorcycle owners Each book provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work **Suzuki GSX-R600 and 750 Service and Repair Manual** Matthew Coombs,2009 GSX R600K6 599cc 2006 GSX R600K7 599cc 2007 GSX R600K8 599cc 2008 GSX R600K9 599cc 2009 GSX R750K6 750cc 2006 GSX R750K7 750cc 2007 GSX R750K8 750cc 2008 GSX R750K9 750cc 2009 **Suzuki GSX-R and Katana (GSX-F) Owners Workshop Manual** Alan Ahlstrand,John Harold Haynes,1996 **Suzuki GS-GSX 250, 400 and 450 Twins Owners Workshop Manual, M736** John Haynes,1988-03-31 Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer

Suzuki GSX-R600 & 750 '06 to '09 Editors of Haynes Manuals,2015-10-23 Complete coverage for your Suzuki GSX R600 and 750 2006 thru 2009 Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride checks in color Color spark plug diagnosis and wiring diagrams Tools workshop tips section in color *Suzuki GSF600 & 1200 Bandit Fours Service and Repair Manual* Matthew Coombs,1997 Suzuki GSF600 GSF1200 Bandit Fours 1995 97 Shop Manual Haynes Covers 6cc and 12cc models 256 pgs 614 b w ill **Suzuki GSX/GS 1000 & 1100 4-valve Fours Owners Workshop Manual** Pete Shoemark,1989 Suzuki Trail Bikes Owners Workshop Manual Mansur Darlington,1975 **Suzuki GSX-R600 & GSX-R750 from 2006-2016 Haynes Repair Manual** Haynes Publishing,2020-02-25 With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the vehicle where we learn the best ways to do a job and that makes it quicker easier and cheaper for you Haynes books have clear instructions and hundreds of photographs that show each step Whether you are a beginner or a pro you can save big

with a Haynes manual This manual features complete coverage for your Suzuki GSX R600 GSX R750 manufactured from 2006 2016 covering Routine maintenance Tune up procedures Engine repair Cooling and heating Air conditioning Fuel and exhaust Emissions control Ignition Brakes Suspension and steering Electrical systems and Wiring diagrams **Suzuki GSX-R600, 750 & 1000, '03-'06** Haynes Publishing,2018-05-01 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the Suzuki GSX R600 750 troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate *Suzuki Trail Bikes Owners Workshop Manual* Chris Rogers (Writer on automotive engineering),1982 **Suzuki GSX-R750 & GSX-RR1100 85 to 92** Editors of Haynes Manuals,2016-10-01 Complete coverage of your Suzuki GSX R750 GSX R1100 86 92 GSX600F GSX1100F Katana 88 96 GSX750F Katana 89 96 With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Color spark plug diagnosis What s covered Suzuki GSX R750 GSX R1100 86 92 GSX600F Katana 88 96 GSX750F Katana 89 96 GSX1100F Katana 88 96 Haynes Repair Manual Exclusions Does not include the liquid cooled GSX R models introduced in 1992 **Suzuki GS & GSX 250 and 400 Twins Owners Workshop Manual** Chris Rogers,1982-01-01 **Suzuki GS550 and GS750 Fours Owners Workshop Manual, No. M363** John Haynes,1996-06-29 Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer *Suzuki GSX 1400, '02 to '08* Editors of Haynes Manuals,2018-10-02 With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the vehicle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Color spark plug diagnosis Complete coverage for your Suzuki GSX 1400 for 2002 thru 2008 Routine Maintenance Tune up procedures Engine repair Fuel and exhaust Emissions control Ignition Brakes Suspension and steering Electrical systems Wiring diagrams Suzuki GS & GSX 250, 400 & 450 Twins Owners Workshop Manual Chris Rogers,Pete Shoemark,1983 **Suzuki GS/GSX 550 4-valve Fours Owners Workshop Manual** Pete Shoemark,1985

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