

Assemble the clutch, in the reverse order of disassembly. Pay attention to the following points.

- When inserting spacer on countershaft, apply a small quantity of engine oil to both inside and outside of the spacer.
- Tighten clutch sleeve hub nut using the special tool to the specified torque.

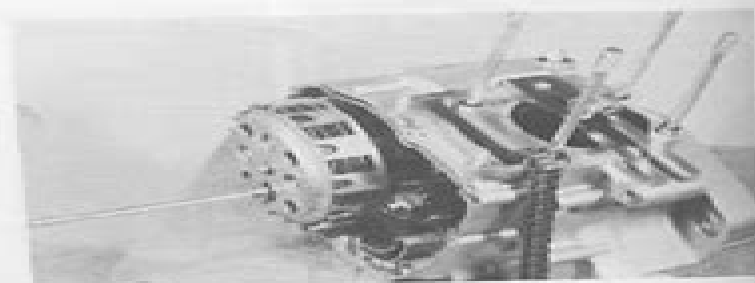
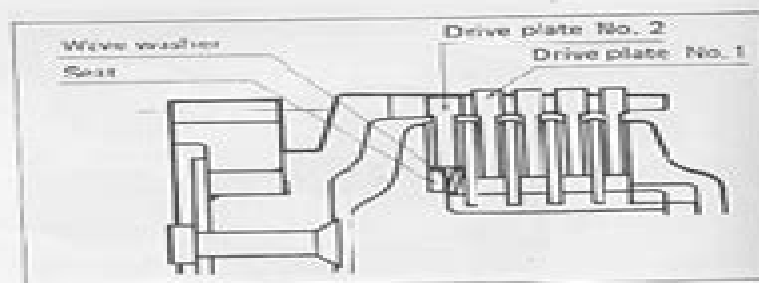
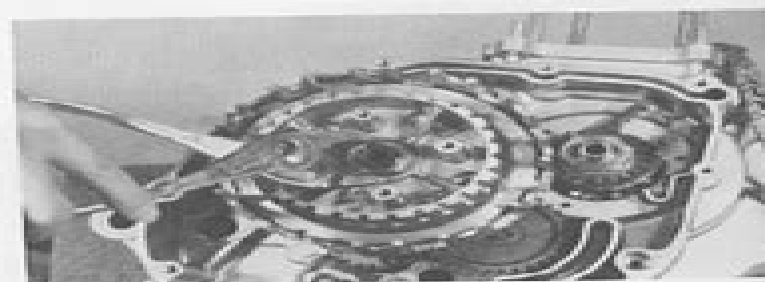
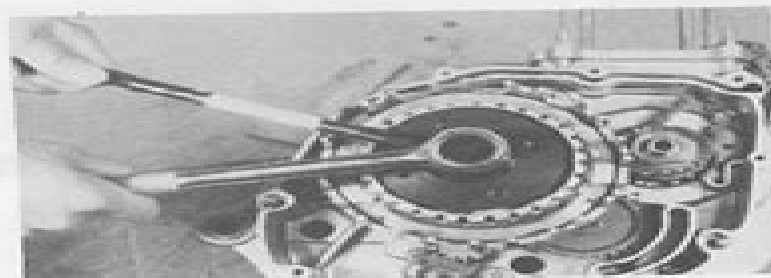
|                          |             |
|--------------------------|-------------|
| Clutch sleeve hub holder | 09920-53721 |
|--------------------------|-------------|

|                   |                                 |
|-------------------|---------------------------------|
| Tightening torque | 40 – 60 N·m<br>(4.0 – 6.0 kg·m) |
|-------------------|---------------------------------|

- Be sure to lock the nut by firmly bending the tongue of the washer.

- Install wave washer seat, wave washer, drive plates and driven plates to the sleeve hub.
- Insert push rod in the countershaft.

- Tighten clutch spring bolts diagonally.



# Suzuki Gn250 1983 1991 Workshop Manual

**Wenbin Ji**



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