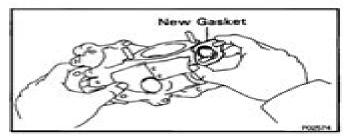


WATER PUMP INSTALLATION

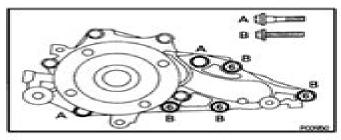
1. INSTALL WATER PUMP

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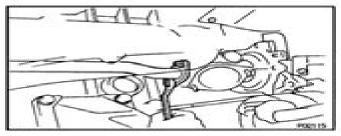
(a) Install a new O-ring to the cylinder block.



- (b) Install a new gasket to the water pump.
- (c) Connect the water pump to the water bypass pipe. Do not install the nut yet.

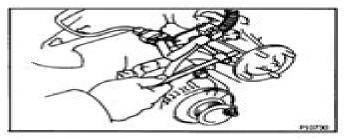


(d) Install the water pump with the 2 bolts (A) and 4 bolts (B). Torque: 21 N m (210 kgf cm, 15 ft lbf) HINT: Hand tighten the (A) bolts first.



(e) Install the 2 nuts holding the No.2 water bypass pipe to the water pump.

Torque: 21 N·m (210 kgf·cm, 15 ft lbf)



- (f) Install the generator mounting bolt.
 - Torque: 37 N·m (380 kgf-cm, 27 ft-lbf)
- (g) Tighten the generator mounting nut. Torque: 37 N-m (380 kgf-cm, 27 ft-lbf)
- (h) Install the engine wire bracket with the bolt.
- 2. INSTALL IDLER PULLEY

(See step 2 in timing belt installation in Engine Mechanical)

Toyota Aristo Workshop Manual

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Toyota Celica Supra Curt Choate, John Harold Haynes, 1983 Toyota Supra Toyota Jidosha Kabushiki Kaisha, 1984 Toyota Repair Manual for Chassis & Body ,1986 Toyota Supra Repair Manual for Chassis and Body Toyota Jidosha Kabushiki Kaisha.1986 Toyota Supra Repair Manual Supplement, 1996 Toyota Supra Toyota Jidosha Kabushiki Toyota Supra Toyota Motor Corporation. Overseas Service Dept, 1983 Toyota Supra Repair Manual Kaisha,1984 Tovota Supra Toyota Motor Toyota Jidōsha Kōgyō Kabushiki Kaisha,1982 Toyota Supra 1998 Repair Manual, 1997 Corporation. Overseas Service Dept, Toyota Supra 1987 Repair Manual Toyota Jidōsha Kōgyō Kabushiki Kaisha,1986 Toyota Supra 1995 Repair Manual, 1994 Toyota Supra 1994 Repair Manual ,1993 **Toyota Supra 1993** Repair Manual ,1992 Toyota Supra 1997 Repair Manual ,1996 Toyota Celica Supra 1984 Repair Manual ,1984 Toyota Repair Manual for Chassis & Body: Celica Supra MA61 Series Toyota Jidōsha Hanbai Kabushiki Kaisha,1981 Autocar .1998 Toyota Corolla Owners Workshop Manual John Harold Haynes, B. L. Chalmers-Hunt, 1975-01-01 Toyota Yaris Owner's Workshop Manual Haynes Publishing, 2016 This manual provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work

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