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Year Año	Motor/Engine Displacement CU. IN. [CC]	Cylinder Head Bolts	Main Bearing Bolts	Rod Bearing Bolts	Crankshaft Pulley Bolt	Volante Flywheel Bolts	Manifold		Bujias Spark
							Intake	Exhaust	Plugs
1991/92	7M-GE, 7M-GTE 180.3 [2954]	58	75	47	195	54	13	29	13
1991/92	3E-E 88.9 [1457]	9	42	29	112	65	14	35	13
1991/92	4A-FE 97.0 [1587]	44 10	44	36	87	58	14	18	13
1991/92	4A-GE 97.0 (1587)	10	44	12	101	54	20	29	13
1991/92	3S-FE 121.9 [1998]	6	43	36	80	65	14	36	13
1991/92	3S-GTE 121.9 [1998]	(6)	43	49	80	80	14	38	13
1991/92	5S-FE 132.0 [2164]	6	43	(7)	80	65	14	36	13
1991/92	2VZ-FE 153.0 [2507]	(13)	(8)	7	181	61	13	29	13
1991/92	7M-GE, 7M-GTE 180.3 [2954]	58 10	75	47	195	54	13	29	13

ESPECIFICACIONES DE APRIETE - TORQUE ESPECIFICATIONS

TOVOTA

- 1 New: 65; Used: 63 Lbs pie
- 2 See text Cabezas/Culatas -automecanico.com
- 3) 3S-GTE: 38

Viene de la

- 4 29 ft. lbs. and an additional 900 turn Grados
- 5 M/T: 65 A/T 61
- 6 36 ft. lbs. and an additional 900 turn
- 7 18 ft. lbs. and an additional 90 turn

- (8) 45 ft. lbs. and an additional 900 turn
- 9 22 ft. lbs.,36 ft.lbs. and an additional 900 turn
- 10 Torque en sequence, in 3 steps
- 11 22 ft. lbs. and an additional 90⁰ turn plus an additional 90⁰ turn
- 12) 29 ft. lbs. and an additional 900 turn
- 13 22 ft. lbs. and an additional 900 turn plus

Ver: https://automecanico.com/auto2015/tup1C.html

an additional 900 turn

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Terrell Heick

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