Extract from MB official Maintenence Manual

Removal and Installation of Steering Linkage

Job No.

Modification: Fitting electe (Fig. 46-9/34) and ball pin (Fig. 46-9/41) added

A. Cars with 1st Version Front Axle

Removal:

Note: The operations with regard to the steering linkage described below refer to the two tierods and the center tie-rod.

- Loosen and remove the hexagon screw fastening the steering shock-absorber (7) to the bracket (6) at the center fie-rod (5) (Fig. 46-9/1).
- After removing the cotter pins, unscrew the castle nuts at the outside joints (4) of the tierods and at the joints (3) and (8) of the center tie-rod (Fig. 46-9/1).

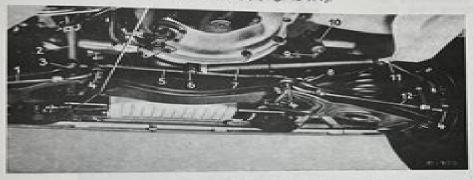


Fig. 46-9/1

- 1 belt tiered 2 Steering geor ores
- 3 Bull jaint 25 mm & for center
- & Bott Joints 22 mm ip for tim-roots
- 5 Canter He-roof
- a Broder for steering shock obserber on the center Ne-rod
- 7 Steering shock-obsorber
- 8 Plant joint for center tile rold
- If Shearing relay arm
- to Enumeron Searing for steering
- 11 Brocket for steering shock-obsorber
- on chassis bose porel 12 Right Neved

 Press out the tie-rods at the left and at the right from the steering knuckle arm and press out the center tie-rod from the steering goar arm and the steering relay arm, using Fixture 136 589 12 33 (Fig. 46-9/2 and 46-9/3). Remove the steering linkage.



Fig. 46-9/2

) Fixture 126 500 12 33 2 Center tie rod

2 The road

Note: For all these joints which require no maintenance only a fixture with a base of 4.5 mm can be used. The modern version of Fixture 136 589 12 33 has a base of 4.5 mm Older versions of this fixture with a 7 mm base can be subsequently turned down or ground down provided that a minimum thickness of 4 mm is left.

Installations

4. Check the joints of the tie-rads and of the center tie-rad. The two tie-rads have ball joints with a diameter of 22 mm, whereas the center tie-rad has a ball joint of 25 mm diameter at the left on the steering gear arm and a flexible pivot joint at the right on the steering relay arm (Fig. 46-9/4 a, b, c). The internal ball joint for the tie-rad is fitted in the center tie-rad (Fig. 46-9/1). If one of the joints is defective, the tie-rad end or the center tie-rad must be replaced. Fixture 136 589 12 33 should also be used to press the tie-rads off the ball pins in the center tie-rad.

46-9/1

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Michael Seilmaier

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