



BELTS AND LUBRICATION

Ⓐ TEXALON FLAT BELTS. A combination of textile and extruded nylon form a strong flexible belt recommended for use with South Bend Lathes. Able to withstand continual flexing without significant stretch and loss of efficiency. Texalon belts are skived on both ends and cement for joining skived ends is included with each belt. Shipping weight each approx. 1/2 lb.

Type of Drive	Cat. No.	Type of Drive	Cat. No.
9" H&D	CE3F509	12" U&D 2-Step	CE3F532
10-K H&D	CE3F508	14 1/2" U&D 4-Step	CE3F533
9" U&D	CE3F506	14 1/2" U&D 3-Step	CE3F534
10-K U&D	CE3F508	16" U&D 4-Step	CE3F535
10" U&D Bench	CE3F508	16" U&D 2-Step	CE3F536
10" U&D Floor	CE3F508	16-24" U&D 4-Step	CE3F537
12" U&D 4-Step	CE3F537	16-24" U&D 3-Step	CE3F538
		16" Round	CE3F539

Ⓑ TEXALON BELT CEMENT for bonding skived ends of Texalon Belts.

CE1887, Texalon Belt Cement 14 oz. bottle

CE3333N, Oak[®] tan single ply flat leather belt without cord reinforcing for 9" Horizontal Motor Drive only. Has square ends and face for joining. Price 1.00, factory

Ⓒ BELT SPLICING CLAMPS. For gluing skived ends of cone pulley belts or other flat leather belts. Made of heavy steel plate with guide for aligning edges of belt ends.

Catalog Number	Maximum Size of Belt			Ship. Wt.
	Width	Thickness	Drive Length	
CE1888	1 1/2"	1/8"	4 1/2"	4 lbs.
CE1889	2"	1/8"	4 1/2"	5 lbs.

Ⓓ LUBRICATING OIL. Nothing is more important to the satisfactory operation and life of fine machinery than correct lubrication. The lubricating oils listed below have been thoroughly tested in our research laboratory and are highly recommended. It is essential that the correct type of oil be used for the lathe spindle, lathe apron and shaper oil reservoirs and general lubrication. A supply of each kind of oil should be kept on hand and used as needed. The Saybolt viscosity of the various oils is indicated in seconds at 100°F.

Cat. No.	Viscosity	Quantity	Ship. Wt.
General Lubricating Oil (See Oil Chart for Individual Machines)			
CE1802	240-300	1 quart	3 lbs.
CE1804	240-300	12 quarts	31 lbs.
CE2019	240-300	Gal. con.	11 lbs.
Oil for Spindle Bearings of South Bend Lathes (For other components see Oil Chart for Individual Machines)			
CE1800	100	1 quart	3 lbs.
CE1805	100	12 quarts	31 lbs.
CE2017	100	Gal. con.	11 lbs.
Oil for Lathes and Shapers (See Oil Chart for Individual Machines)			
CE1802	100-240	1 quart	3 lbs.
CE1804	100-240	12 quarts	31 lbs.
CE2018	100-240	Gal. con.	11 lbs.

LEATHER V-BELTS FOR CONE PULLEYS

Lathe cone pulley V-belts can be replaced without disassembling the lathe headstock or drive unit by using these cord reinforced leather V-belts. Belts are skived for gluing and belt splicing cement is included.



Cat. No.	Size Lathe	Drive	Ship. Wt.
CE3411	9"	U&D	1 lb.
CE3412	10-K	U&D	1 lb.
CE3413	9"	H&D	1 lb.
CE3414	10-K	H&D	1 lb.



NOT PERMISSIBLE TO SHIP BY
ACT OF THE AIR SERVICES

Rubber V-Belts

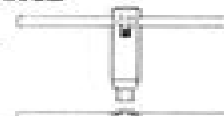
Rubber V-Belts for use with South Bend Lathes and other power driven machinery. Specify catalog number, maximum width, and outside circumference when ordering. Ship. wt. each, approximately 1/2 lb.



Catalog Number	Outside Length	Catalog Number	Outside Length
V-Belts with 1/2" Top Width			
CE3420	24"	CE3426	24"
CE3421	25"	CE3427	26"
CE3422	25"	CE3428	27"
V-Belts with 1/2" Top Width			
CE3429	28"	CE3435	40"
CE3430	28"	CE3436	40"
CE3431	30"	CE3437	42"
CE3432	31"	CE3438	42"
CE3433	32"	CE3439	44"
CE3434	34"	CE3440	44"
CE3435	36"	CE3441	46"
CE3436	38"	CE3442	46"
CE3437	40"	CE3443	48"
V-Belts with 1/2" Top Width			
CE3438	38"	CE3444	48"
CE3439	40"	CE3445	48"
CE3440	42"	CE3446	50"
CE3441	42"	CE3447	50"
CE3442	44"	CE3448	52"
CE3443	46"	CE3449	52"

Chuck Wrenches

Catalog Number	Size Square	Shipping Weight
CE3748	2 1/2"	3 lbs.
CE3749	3"	4 lbs.
CE3750	3 1/2"	5 lbs.
CE3751	4"	6 lbs.
CE3752	4 1/2"	7 lbs.
CE3753	5"	8 lbs.



Sizes of Wrenches Required for Various Sizes of Chucks

Cat. No. of Chuck	Size of Chuck	Type of Chuck	Size Square	Cat. No. of Required Wrench
CE4000R	6"	Independent	2 1/2"	CE3748
CE4001R	6"	Independent	3"	CE3749
CE4002R	6"	Independent	3 1/2"	CE3750
CE4003R	6"	Independent	4"	CE3751
CE4004R	6 1/2"	Independent	4 1/2"	CE3752
CE4005R	6 1/2"	Independent	5"	CE3753
CE4006R	7"	Independent	5 1/2"	CE3754
CE4007R	7 1/2"	Independent	6"	CE3755
CE4008R	7 1/2"	Independent	6 1/2"	CE3756
CE4009R	8"	Independent	6 1/2"	CE3757
CE4010R	8"	Independent	7"	CE3758
CE4011R	8"	Independent	7 1/2"	CE3759
CE4012R	8"	Independent	8"	CE3760
CE4013R	8 1/2"	Independent	8 1/2"	CE3761
CE4014R	9"	Universal	9"	CE3762
CE4015R	9"	Universal	9 1/2"	CE3763
CE4016R	9"	Universal	10"	CE3764
CE4017R	9"	Universal	10 1/2"	CE3765
CE4018R	9"	Universal	11"	CE3766
CE4019R	9"	Universal	11 1/2"	CE3767
CE4020R	9"	Universal	12"	CE3768
CE4021R	9"	Universal	12 1/2"	CE3769
CE4022R	9"	Universal	13"	CE3770
CE4023R	9"	Universal	13 1/2"	CE3771
CE4024R	9"	Universal	14"	CE3772
CE4025R	9"	Universal	14 1/2"	CE3773
CE4026R	9"	Universal	15"	CE3774
CE4027R	9"	Universal	15 1/2"	CE3775
CE4028R	9"	Universal	16"	CE3776
CE4029R	9"	Universal	16 1/2"	CE3777
CE4030R	9"	Universal	17"	CE3778
CE4031R	9"	Universal	17 1/2"	CE3779
CE4032R	9"	Universal	18"	CE3780
CE4033R	9"	Universal	18 1/2"	CE3781
CE4034R	9"	Universal	19"	CE3782
CE4035R	9"	Universal	19 1/2"	CE3783
CE4036R	9"	Universal	20"	CE3784
CE4037R	9"	Universal	20 1/2"	CE3785
CE4038R	9"	Universal	21"	CE3786
CE4039R	9"	Universal	21 1/2"	CE3787
CE4040R	9"	Universal	22"	CE3788
CE4041R	9"	Universal	22 1/2"	CE3789
CE4042R	9"	Universal	23"	CE3790
CE4043R	9"	Universal	23 1/2"	CE3791
CE4044R	9"	Universal	24"	CE3792
CE4045R	9"	Universal	24 1/2"	CE3793
CE4046R	9"	Universal	25"	CE3794
CE4047R	9"	Universal	25 1/2"	CE3795
CE4048R	9"	Universal	26"	CE3796
CE4049R	9"	Universal	26 1/2"	CE3797
CE4050R	9"	Universal	27"	CE3798
CE4051R	9"	Universal	27 1/2"	CE3799
CE4052R	9"	Universal	28"	CE3800
CE4053R	9"	Universal	28 1/2"	CE3801
CE4054R	9"	Universal	29"	CE3802
CE4055R	9"	Universal	29 1/2"	CE3803
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CE4058R	9"	Universal	31"	CE3806
CE4059R	9"	Universal	31 1/2"	CE3807
CE4060R	9"	Universal	32"	CE3808
CE4061R	9"	Universal	32 1/2"	CE3809
CE4062R	9"	Universal	33"	CE3810
CE4063R	9"	Universal	33 1/2"	CE3811
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CE4068R	9"	Universal	36"	CE3816
CE4069R	9"	Universal	36 1/2"	CE3817
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CE4198R	9"	Universal	101"	CE3946
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Southbend 14 32 Owners Manual

Mark Steyvers



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