

6.01 BEARINGS, SHAFT AND MECHANICAL SEAL

An upper radial and lower thrust bearing shall be required. These shall be heavy duty single row ball bearings which are permanently and continuously lubricated and cooled by the dielectric oil which fills the motor housing. The motor shaft shall be nickel plated steel and sealed from the pumped liquid with a carbon ceramic mechanical seal.

7.01 IMPELLER

The Impeller shall be high capacity, two vane, non-clog design with pump out vanes on the back side. These vanes wash out grit and stringy material that will damage the shaft and mechanical seal.

8.01 AUTOMATIC CONTROL

All single phase pumps should be capable of automatic operation.

9.01 PRESSURE SWITCH

The Single Phase SP50 pump is furnished with a pressure diaphragm switch that features a piggy-back plug that allows the pump to be operated manually without removal from the sump.

10.01 PAINTING

All cast iron parts shall be painted before assembly with a water reducible alkyd air dried enamel. The paint shall be applied in one coat with a minimum thickness of 3 to 4 mils.

11.01 TESTING

All pumps shall be individually tested to include the following:

1. The pump and power cord shall be visually inspected for imperfections, cuts or nicks.
2. The pump shall have a ground continuity check and the motor chamber shall be Hi-potted to test for moisture content and/or insulation defects.
3. The motor and volute housing shall be pressurized and a 10 second air leak decay test run.
4. Oil is added, and the pump is run. Voltage and current are monitored visually, electronically, and the tester listens for any noise or malfunction.

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