



BELTS AND LUBRICATION

Ⓐ TEXALON FLAT BELTS. A combination of textile and extruded nylon form a strong flexible belt recommended for use with South Bend Lathes. Able to withstand continual flexing without significant stretch and loss of efficiency. Texalon belts are skived on both ends and cement for joining skived ends is included with each belt. Shipping weight each approx. 1/2 lb.

Type of Drive	Cat. No.	Type of Drive	Cat. No.
9" H&D	CE37509	12" U&D 2-Step	CE37537
10-K H&D	CE37508	14 1/2" U&D 4-Step	CE37538
9" U&D	CE37506	14 1/2" U&D 3-Step	CE37539
10-K U&D	CE37508	16" U&D 4-Step	CE37539
10" U&D Bench	CE37508	16" U&D 2-Step	CE37539
10" U&D Floor	CE37508	16-24" U&D 4-Step	CE37539
12" U&D 4-Step	CE37537	16-24" U&D 3-Step	CE37539
		16" Round	CE37539

Ⓑ TEXALON BELT CEMENT for bonding skived ends of Texalon Belts.

CE1887, Texalon Belt Cement 14 oz. bottle

CE3333N. One 7' long single ply flat leather belt without cord reinforcing for 9" Horizontal Motor Drive only. Has square ends and face for joining. Price F.O.B. factory

Ⓒ BELT SPLICING CLAMPS. For gluing skived ends of cone pulley belts or other flat leather belts. Made of heavy steel plate with guide for aligning edges of belt ends.

Catalog Number	Maximum Size of Belt			Ship. Wt.
	Width	Thickness	Drive Length	
CE1888	1 1/2"	1/8"	4 1/2"	4 lbs.
CE1889	2"	1/8"	4 1/2"	5 lbs.

Ⓓ LUBRICATING OIL. Nothing is more important to the satisfactory operation and life of fine machinery than correct lubrication. The lubricating oils listed below have been thoroughly tested in our research laboratory and are highly recommended. It is essential that the correct type of oil be used for the lathe spindle, lathe apron and shaper oil reservoirs and general lubrication. A supply of each kind of oil should be kept on hand and used as needed. The Saybolt viscosity of the various oils is indicated in seconds at 100°F.

Cat. No.	Viscosity	Quantity	Ship. Wt.
General Lubricating Oil (See Oil Chart for Individual Machines)			
CE1802	240-300	1 quart	3 lbs.
CE1804	240-300	12 quarts	37 lbs.
CE2019	240-300	Gal. can	17 lbs.
Oil for Spindle Bearings of South Bend Lathes (For other components see Oil Chart for Individual Machines)			
CE1800	100	1 quart	3 lbs.
CE1805	100	12 quarts	37 lbs.
CE2017	100	Gal. can	17 lbs.
Oil for Lathes and Shapers (See Oil Chart for Individual Machines)			
CE1802	100-240	1 quart	3 lbs.
CE1804	100-240	12 quarts	37 lbs.
CE2019	100-240	Gal. can	17 lbs.

LEATHER V-BELTS FOR CONE PULLEYS

Lathe cone pulley V-belts can be replaced without disassembling the lathe headstock or drive unit by using these cord reinforced leather V-belts. Belts are skived for gluing and belt splicing cement is included.



Cat. No.	Size Lathe	Drive	Ship. Wt.
CE3811L	9"	U&D	1 lb.
CE3812L	10-K	U&D	1 lb.
CE3814L	9"	H&D	1 lb.
CE3815L	10-K	H&D	1 lb.



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ACT OF THE AIR SERVICES

Rubber V-Belts

Rubber V-Belts for use with South Bend Lathes and other power driven machinery. Specify catalog number, maximum width, and outside circumference when ordering. Ship. wt. each, approximately 1/2 lb.



Catalog Number	Outside Length	Catalog Number	Outside Length
V-Belts with 1/2" Top Width			
CE38100	24"	CE38160	34"
CE38100	25"	CE38160	36"
CE38100	25"	CE38170	37"
V-Belts with 1/2" Top Width			
CE38100	28"	CE38180	40"
CE38100	28"	CE38180	42"
CE38100	30"	CE38180	43"
CE38100	31"	CE38180	44"
CE38100	32"	CE38180	45"
CE38100	34"	CE38180	46"
CE38100	36"	CE38180	47"
V-Belts with 1/2" Top Width			
CE38100	38"	CE38180	48"
CE38100	40"	CE38180	49"
CE38100	42"	CE38180	50"
CE38100	43"	CE38180	51"
CE38100	44"	CE38180	52"
CE38100	46"	CE38180	53"
CE38100	48"	CE38180	54"
CE38100	50"	CE38180	55"
CE38100	52"	CE38180	56"
CE38100	54"	CE38180	57"
CE38100	56"	CE38180	58"
CE38100	58"	CE38180	59"
CE38100	60"	CE38180	60"
CE38100	62"	CE38180	61"
CE38100	64"	CE38180	62"
CE38100	66"	CE38180	63"
CE38100	68"	CE38180	64"
CE38100	70"	CE38180	65"
CE38100	72"	CE38180	66"
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Southbend 13 By 40 Manual

**United States. Department of the Air
Force**



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Air Force Regulation United States. Department of the Air Force, 1978 *Manual Training Magazine* Charles Alpheus Bennett, William Thomas Bawden, 1927 **Airman's Information Manual**, 1964 **January 2023 - Surplus Record Machinery & Equipment Directory** Thomas C. Scanlan, 2023-01-01 SURPLUS RECORD is the leading independent business directory of new and used capital equipment machine tools machinery and industrial equipment listing over 110 000 industrial assets including metalworking and fabricating machine tools chemical and process equipment cranes air compressors pumps motors circuit breakers generators transformers turbines and more Over 1 100 businesses list with the SURPLUS RECORD March 2022 issue Vol 100 No 1 *September 2022 - Surplus Record Machinery & Equipment Directory* Surplus Record, 2022-09-01 SURPLUS RECORD is the leading independent business directory of new and used capital equipment machine tools machinery and industrial equipment listing over 95 000 industrial assets including metalworking and fabricating machine tools chemical and process equipment cranes air compressors pumps motors circuit breakers generators transformers turbines and more Over 1 100 businesses list with the SURPLUS RECORD September 2022 issue Vol 99 No 9 **January 2022 - Surplus Record Machinery & Equipment Directory** Surplus Record, 2022-01-01 SURPLUS RECORD is the leading independent business directory of new and used capital equipment machine tools machinery and industrial equipment listing over 95 000 industrial assets including metalworking and fabricating machine tools chemical and process equipment cranes air compressors pumps motors circuit breakers generators transformers turbines and more Over 1 100 businesses list with the SURPLUS RECORD January 2022 issue Vol 99 No 1 **May 2022 - Surplus Record Machinery & Equipment Directory** Surplus Record, 2022-05-01 SURPLUS RECORD is the leading independent business directory of new and used capital equipment machine tools machinery and industrial equipment listing over 95 000 industrial assets including metalworking and fabricating machine tools chemical and process equipment cranes air compressors pumps motors circuit breakers generators transformers turbines and more Over 1 100 businesses list with the SURPLUS RECORD May 2022 issue Vol 99 No 5 *April 2023 - Surplus Record Machinery & Equipment Directory* Thomas M. Scanlan, SURPLUS RECORD is the leading independent business directory of new and used capital equipment machine tools machinery and industrial equipment listing over 110 000 industrial assets since 1924 including metalworking and fabricating machine tools chemical and process equipment cranes air compressors pumps motors circuit breakers generators transformers turbines and more Over 1 100 businesses list with the SURPLUS RECORD April 2023 issue Vol 100 No 4 *October 2022 - Surplus Record Machinery & Equipment Directory* Surplus Record, 2022-10-01 SURPLUS RECORD is the leading independent business directory of new and used capital equipment machine tools machinery and industrial equipment listing over 100 000 industrial assets including metalworking and fabricating machine tools chemical and process equipment cranes air compressors pumps motors circuit breakers generators transformers turbines and more Over 1 100

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