

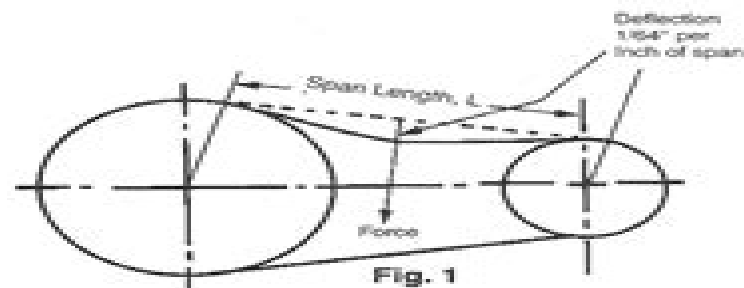
The key to long, efficient trouble-free belt operation is proper tension. If belts are too loose, the result is slippage, rapid belt and sheave wear and excessive "down time."

Conversely, too much tension imposes excessive strain on belts, bearing and adjacent drive components, resulting in premature wear of one or all of the drive parts.

The proper tension is the lowest tension at which the belt(s) won't slip or "squeal" under peak load.

Tensioning Procedures

1. Measure the span length (L) in Fig. 1.
2. At the centre of the span (L) apply a force perpendicular to the belt measuring the need to deflect the belt 1/64" per inch of span length (L).
3. Compare the force required in step 2 to the recommended range(s) in the appropriate table(s). Tighten or loosen the belt tension to bring the tension into the recommended range.
4. For V-belts, run the drive for five (5) or ten (10) minutes to seat the belt and then recheck the tension.
5. For timing belts, the belt should fit snugly - neither too tight nor too loose. The "tooth grip" eliminates the need for high initial tension.



V-BELT DRIVES

V Belt Cross Section	Small Sheave Diameter Range (Inches)	Recommended Deflection Force (Lbs.)*		
		Initial Installation	Retensioning	
			Maximum	Minimum
A	-3.0	3.6	3.1	2.4
	3.1-4.0	4.2	3.6	2.8
	4.1-5.0	5.2	4.6	3.5
	5.1-	6.1	5.3	4.1
B	-4.6	7.3	6.4	4.9
	4.7-5.6	8.7	7.5	5.8
	5.7-7.0	9.3	8.1	6.2
	7.1-	10.0	8.8	6.8
C	-7.0	12.5	10.7	8.2
	7.1-9.0	15.0	13.0	10.0
	9.1-12.0	18.0	16.3	12.5
	12.1-	19.5	16.9	13.0
D	12.0-13.0	25.5*	22.1	17.0
	13.1-15.5	30.0*	26.0*	20.0
	15.6-22.0	32.0*	28.0*	21.5
E	18.0-22.0	45.0*	39.0*	30.0*
	22.1-	52.5*	45.5*	35.0*
3L	1.5-2.0	1.4	1.1	0.8
	2.1-2.7	1.9	1.4	1.1
	2.8-4.0	2.5	2.0	1.5
4L	2.0-2.5	2.1	1.6	1.2
	2.6-3.5	2.4	1.8	1.4
	3.6-5.0	3.1	2.3	1.8
5L	3.0-3.5	3.2	2.5	1.9
	3.6-4.5	4.1	3.2	2.4
	4.6-6.0	5.1	3.9	3.0

V Belt Cross Section	Small Sheave Diameter Range (Inches)	Recommended Deflection Force (Lbs.)*		
		Initial Installation	Retensioning	
			Maximum	Minimum
3V	2.65-3.35	4.6	4.0	3.1
	3.65-4.50	5.5	4.8	3.7
	4.75-6.0	6.4	5.6	4.3
	6.5-10.6	7.3	6.4	4.9
5V	7.1-10.3	16.5	14.3	11.0
	10.9-11.8	19.5	16.9	13.0
	12.5-16.0	21.0	18.2	14.0
8V	12.5-16.0	39.0*	33.8*	26.0*
	17.0-20.0	45.0*	39.0*	30.0*
	21.2-24.4	51.0*	44.2*	34.0*
3VX	2.2-2.5	4.8	4.2	3.2
	2.65-4.75	5.7	4.9	3.8
	5.0-6.5	7.2	6.2	4.8
	6.9-	8.7	7.5	5.8
5VX	-5.5	15.0	13.0	10.0
	5.9-8.0	19.0	16.9	13.0
	8.5-10.9	21.0	18.2	14.0
	11.8-	22.0	19.5	15.0
AX	-3.0	5.1	4.4	3.4
	3.1-4.0	5.5	4.8	3.7
	4.1-5.0	6.0	5.2	4.0
	5.1-	6.7	5.9	4.5
BX	-4.6	10.0	8.7	6.7
	4.7-5.6	11.0	9.5	7.3
	5.7-7.0	11.5	9.9	7.6
	7.1-	12.0	10.1	7.8
CX	-7.0	18.0	15.6	12.0
	7.1-9.0	19.5	16.9	13.0
	9.1-12.0	20.0	17.6	13.5
	12.1-	21.0	18.2	14.0

V Belt Tension Guide

**Dubin-Mindell-Bloome
Associates, United States. Office of
Energy Conservation and Environment**

V Belt Tension Guide:

Reciprocating Compressors: Heinz P. Bloch, John J. Hoefner, 1996-10-08 Reciprocating compressors and their applications Design and materials of reciprocating compressor components Operation and maintenance of reciprocating compressors Overhaul and repair of reciprocating compressors Troubleshooting compressor problems Preventive maintenance of reciprocating compressors Safety in operation and maintenance Appendix Reciprocating compressor calculations Index

Field Manuals United States. War Department, 1978-07 Practical Plant Failure Analysis Neville W. Sachs, 2016-04-19 Component failures result from a combination of factors involving materials science mechanics thermodynamics corrosion and tribology With the right guidance you don t have to be an authority in all of these areas to become skilled at diagnosing and preventing failures Based on the author s more than thirty years of experience Practical Plant Failure Analysis A Guide to Understanding Machinery Deterioration and Improving Equipment Reliability is a down to earth guide to improving machinery maintenance and reliability Illustrated with hundreds of diagrams and photographs this book examines When and how to conduct a physical failure analysis Basic material properties including heat treating mechanisms work hardening and the effects of temperature changes on material properties The differences in appearance between ductile overload brittle overload and fatigue failures High cycle fatigue and how to differentiate between high stress concentrations and high operating stresses Low cycle fatigue and unusual fatigue situations Lubrication and its influence on the three basic bearing designs Ball and roller bearings gears fasteners V belts and synchronous belts Taking a detailed and systematic approach Practical Plant Failure Analysis thoroughly explains the four major failure mechanisms wear corrosion overload and fatigue as well as how to identify them The author clearly identifies how these mechanisms appear in various components and supplies convenient charts that demonstrate how to identify the specific causes of failure

Fundamentals of Automotive Maintenance and Light Repair Kirk VanGelder, 2019-01-21 Designed to prepare new technicians for ASE G1 Certification Fundamentals of Automotive Maintenance and Light Repair Second Edition covers the foundational theory and skills necessary to prepare entry level technicians to maintain and repair today s light duty vehicles

Soldier's Manual United States. Department of the Army, 1980 Chilton's Guide to Air Conditioning Repair and Service Chilton Book Company, 1985 Provides maintenance troubleshooting and repair information for automotive air conditioning and related parts for domestic and import cars built between 1982 85

Volkswagen Transporters T4 Workshop Manual Owners Edition, 2023-01-31 COVERING SHORT LONG WHEELBASE VAN CARAVELLE BUS 2 0 2 5L PETROL AND 1 9 2 4L DIESEL ENGINES MANUAL TRANSMISSION DRIVE SHAFTS CLUTCH FUEL IGNITION LUBRICATION COOLING SYSTEMS SUSPENSION STEERING BRAKING ELECTRICS BODYWORK PLUS WIRING DIAGRAMS This Owners Edition Workshop Manual covers the VW Transporter Type 4 T4 which was introduced in December 1990 fitted with 2 0 and 2 5 litre petrol engines and 1 9 and 2 4 litre diesel engines It has been specially written for the practical owner who wants to maintain a

vehicle in first class condition and carry out the bulk of his or her own servicing and repairs Comprehensive step by step instructions are provided for service and overhaul operations to guide the reader through what might otherwise be unfamiliar and complicated tasks Numerous drawings are included to amplify the text With the aid of this manual many aspects of service overhaul and repair are within the scope of an owner with a reasonable degree of mechanical aptitude Some operations however demand more skill Other jobs require the use of special tools and in some cases testing facilities and techniques that are not generally available Only you can judge whether a job is within your capabilities We do however try to assist the reader to come to an informed decision Whilst every effort has been made to ensure that the information provided is correct it is obviously not possible to guarantee complete freedom from errors or omissions Information to be found in the driver s handbook is not necessarily duplicated here and it is not possible within this volume to cover every aspect to be found in the manufacturer s own workshop manual which is of much greater size and complexity However it should be consulted if more detailed information is needed Always remember that you are responsible for your own safety and that of others when working on a vehicle Take particular care with safety related systems like the brakes and steering and seek professional advice if in any doubt Never work under a vehicle unless it is properly supported a single jack is not enough Take care with power tools also regard as potentially harmful fuel lubricants solvents and sealers which should always be and kept in labelled sealed containers With care and common sense the practical owner can make an excellent job of maintenance and overhaul The benefits include money saved and the satisfaction of work well done You will be adding to your knowledge too knowing more about the vehicle you own will help you to make logical decisions about what needs to be done even if it does in some instances have to go into a professional repair shop The Volkswagen Transporter T4 is a vehicle that will respond to careful regular servicing and is built to a standard that will ensure a long life if this is remembered

Chilton Book Company Repair & Tune-up Guide ,1987 **Guidelines for Saving Energy in Existing Buildings** United States. Office of Energy Conservation and Environment,1975 This report examines national energy usage in existing commercial buildings methods of reducing energy consumption through conservation and the resulting costs and benefits It includes a wide range of opportunities and options to save energy and operating costs through proper operation and maintenance It also includes minor modifications to the building and mechanical and electrical systems which can be implemented promptly with little if any investment costs **PS, the Preventive Maintenance Monthly** ,1957 The Preventive Maintenance Monthly is an official publication of the Army providing information for all soldiers assigned to combat and combat duties The magazine covers issues concerning maintenance maintenance procedures and supply problems *Fundamentals of Automotive Technology* Kirk VanGelder,Kirk T. VanGelder,2022-02-23 Fundamentals of Automotive Technology Principles and Practice Third Edition is a comprehensive resource that provides students with the necessary knowledge and skills to successfully master these tasks Technical Manual United States. War

Department,1944 **Porsche 356 Owners Workshop Manual 1957-1965** Trade Trade,2014-08-08 This do it yourself Workshop Manual has been specially written for the owner who wishes to maintain his vehicle in first class condition and to carry out the bulk of his own servicing and repairs Considerable savings on garage charges can be made and one can drive in safety and confidence knowing the work has been done properly Comprehensive step by step instructions and illustrations are given on most dismantling overhauling and assembling operations Certain assemblies require the use of expensive special tools the purchase of which would be unjustified In these cases information is included but the reader is recommended to hand the unit to the agent for attention Throughout the Manual hints and tips are included which will be found invaluable and there is an easy to follow fault diagnosis at the end of each chapter Whilst every care has been taken to ensure correctness of information it is obviously not possible to guarantee complete freedom from errors or omissions or to accept liability arising from such errors or omissions Instructions may refer to the righthand or lefthand sides of the vehicle or the components These are the same as the righthand or lefthand of an observer standing behind the vehicle and looking forward **Automotive Handbook** Robert Bosch GmbH,2022-05-02 The latest edition of the leading automotive engineering reference In the newly revised Eleventh Edition of the Bosch Automotive Handbook a team of accomplished automotive experts delivers a comprehensive and authoritative resource for automotive engineers designers technicians and students alike Since 1936 the Bosch Automotive Handbook has been providing readers with of the moment coverage of the latest mechanical and research developments in automotive technology from detailed technical analysis to the newest types of vehicles This newest edition is packed with over 2 000 pages of up to date automotive info making it the go to reference for both engineers and technicians It includes detailed and simple explanations of automotive technologies and offers over 1 000 diagrams illustrations sectional drawings and tables Readers will also find 200 pages of new content including the electrification of the powertrain Additional coverage on new driver assistance systems and the automated detection of vehicles surroundings Updates on the on board power supply for commercial vehicles New discussions of autonomous vehicles as well as additional contributions from experts at automotive manufacturers universities and Bosch GmbH Perfect for design engineers mechanics and technicians and other automotive professionals the latest edition of the Bosch Automotive Handbook will also earn a place on the bookshelves of car enthusiasts seeking a quick and up to date guide to all things automotive **Practical Plant Failure Analysis** P.E. Sachs,2019-10-08 This is a practical guide for those who do the work of maintaining and improving the reliability of mechanical machinery It is for engineers and skilled trades personnel who want to understand how failures happen and how the physical causes of the great majority can be readily diagnosed in the field It explains the four major failure mechanisms wear corrosion overload and fatigue and using easy to read charts how they can be diagnosed at the site of the failure Then knowing the physical failure mechanics involved the reader can accurately solve the human causes To improve the reader s understanding all the diagrams and most of the tables have been

redrawn The number of actual failure examples has been increased plus the last chapter on miscellaneous machine elements includes new material on couplings universal joints and plain bearings Features A practical field guide showing how to recognize how failures occur that can be used to solve more than 85% of mechanical machinery failures Incorporates multiple easy to follow logic trees to help the reader diagnose the physical causes of the failure without needing detailed laboratory analysis Explains how the mechanics corrosion materials science and tribology of components can fit together to improve machinery reliability Includes more than 150 completely redrawn charts and tables plus almost 250 actual failure photographs to help guide the reader to an accurate analysis Contains clear and detailed explanations of how lubricants function and the critical roles of corrosion and lubrication play in causing mechanical failures **Guidelines for Saving Energy in Existing Buildings: Building owners and operators manual** Dubin-Mindell-Bloome Associates, United States. Office of Energy Conservation and Environment, 1975 **Design of Machine Elements** Mr. V. Venkatrami Reddy, Prof. Mangesh Ambadas Ahire, Dr. Nitin Kesharao Khedkar, Dr. B.R. Senthil Kumar, 2024-08-16 Design of Machine Elements is focused on the principles and applications of designing various mechanical components essential to machine construction This fundamental concepts of stress analysis material selection and safety factors with chapters dedicated to specific elements such as shafts bearings gears springs and fasteners It integrates theoretical insights with practical design examples ensuring students and engineers understand both analytical and computational methods for safe and efficient designs Ideal for engineering students and professionals it provides tools to navigate complex mechanical design challenges across industries **Chilton's Guide to Air Conditioning Repair and Service** , 1990 **Electrical Power Production Specialist (AFSC 54252): Engine systems** William L. Hall, 1984

Unveiling the Magic of Words: A Report on "**V Belt Tension Guide**"

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