



1. CYLINDER HEAD



Item	Part Number	Description	Qty
1	25-36433-00	Cylinder Head - Includes:	1
2	25-36056-00	Guide, Intake (Rear 50 Side)	4
3	25-19367-00	Guide, Exhaust (Rear 50 Side)	4
4	25-37107-00	Cap, Sealing	1
5	25-37106-00	Cap, Sealing	12
6	25-37106-00	Plug	2
7	25-36967-00	Seat, Exhaust Valve	4
8	25-36966-00	Seat, Intake Valve	4
9	25-19020-00	Lifting Eye	2
10	25-36631-00	Washer, Plain Mill	1
11	25-36607-00	Washer, Spring Mill	1
12	25-36605-00	Nut, Hex Mill	1
13	25-37116-00	Stud	3
14	25-36434-00	Gasket, Cylinder Head (1.25MM Thick)	1
15	25-36706-00	Bot, Cylinder Head	18
16	644036	Bot	1

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Parts List, V-1902-B Kubota Diesel Engine, 198? **MerCruiser 233 Engine Parts Manual** Brunswick Corporation. Mercury Marine, 1976 **MerCruiser 888 Engine Parts Manual** Brunswick Corporation. Mercury Marine, 1976
MerCruiser 140 Engine Parts Manual Brunswick Corporation. Mercury Marine, 1977 *MerCruiser 280 Engine Parts Manual* Brunswick Corporation. Mercury Marine, 1976 **Aerojet Engine Service Manual** Aerojet-General Corporation, 195? **Parts Manual** Caterpillar Inc. Peoria, Ill., 1994 **Parts Manual** Caterpillar Inc. Peoria, Ill., 1992
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