

Installation

- 01 Heat the output bearing's inner race to max. 110 °C. Place protection ring **1X56 138 187 (1)** onto the output bearing to do this.

NOTE

The shafts must be assembled correctly ready for installation.

**DANGER**

Only touch heated protective tool when wearing protective gloves.

- 02 Remove protection ring **1X56 138 187** and carefully insert the shafts fully into the transmission housing.
- 03 Pull the shafts into the correct axial position from the output end using a bushing (against the bearing inner race or speedometer worm) and a hex bolt (M12x1.5). Tightening torque = 120 Nm.

NOTE**Separate clutch housing version**

Check the installation is correct by measuring distance "B", see section 10.1. Remove the bushing and hex bolt.

- 04 Remove fixtures and auxiliary strip
- 05 Coat thread of articulated bolts with sealing compound. First screw in articulated bolts of 1st/2nd gear with spring washer.

NOTE

Articulated bolts for 1st/2nd gear (2) = approx 48.5 mm

Articulated bolts for 3rd/4th gear (3) = approx 55.0 mm

Articulated bolts for 5th/6th gear (4) = approx 55.0 mm

NOTE

Overdrive version (4),
direct drive version (5).

- 06 Screw in and tighten the remaining articulated bolts and spring washers as previously described. Tightening torque = 160 Nm.



001 33196



001 73807

Zf Transmission Repair Manual

Jeff S. Chilton, Chilton Book Company

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

Zf Transmission Repair Manual:

How To Rebuild and Modify Your Manual Transmission Robert Bowen, This resource explains how to rebuild and modify transmissions from both rear and front wheel drive cars It explains the principles behind the workings of all manual transmissions and helps readers understand what they need to do and know to rebuild their own transmissions Includes how to determine what parts to replace how and why to replace certain seals spacers springs forks and other parts and where to find and how to measure the specifications for each particular transmission **Chilton's Truck and Van Repair Manual**

,1986 *Motor Auto Repair Manual, 1982-1988* Motor,1987 This latest edition of the bestselling Auto Repair Manual covers more than 1 900 models of domestic cars from 1982 1988 and includes more than 55 000 essential service specifications and repair facts as well as 2 500 diagrams cutaways and quick check spec charts Illustrated **Bentley BMW 3 Series Service Manual 1992-1998** Bentley Publishers,1999 If you re looking for better understanding of your E36 BMW look no further

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The BMW 507 Saga II Thomas S. Pesiskey,2022-10-14 The BMW 507 Saga II By Thomas S Pesiskey This book is the true story of one man s decades long quest for his personal automotive Holy Grail In his own words along with copious amounts of images Thomas S Pesiskey presents his lifelong passion for one of BMW s most prized and rare automobile models the BMW 507 Records show that only 254 were built between 1956 and 1959 and the 507 has been widely praised as one of the most stunningly beautiful automobiles ever made **Chilton's Ford Repair Manual, 1980-1987** ,1987 The total Ford manual for multi vehicle owners information for all models cars and light trucks **Direct Support and General Support Maintenance Manual (including Repair Parts and Special Tools Lists)** ,1983

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