

1: Module Details:

Module name:	"WeldCraft – Pro"
Nominal duration:	One module (80 hrs) split over 2 phases (wet and dry welding).
Module code:	UWSW001 (Underwater Fillet Welder- Plate)

2: Module purpose:

This module is designed to allow a commercial diver to become competent in MMA/SMAW welding. It follows the guidelines, as prescribed by the European Welding Federation (EWF) document 570-01 fillet welder - plate. The programme is accredited/certified by EAL (EMTA Awards) and is recognised by IMarEST under their CPD programme. Welder qualification testing is conducted in accordance with BSEN ISO 15618-1, or AWS D3.6-10 class B or BS4872-1 welding standards.

3: Prerequisites:

A certified commercial diver trained in surface demand operations to (HSE) or other approved National, or International diving standards.

4: Content:

Safe underwater welding
 Introduction to SMAW/MMA plant & equipment
 Underwater welding techniques
 Preparing to weld
 Electrode & weld terminology
 Basic weldability & common weld defects encountered
 Monitor & record welding operations
 QA/QC and welding procedures
 Join carbon steel plates using standard techniques

5: Assessment Strategy:**Method**

The underpinning theoretical knowledge for all learning outcomes will be assessed by a closed book, multichoice examination paper and include assessment of candidates course work. Practical competency shall be assessed by a welder approval test piece for a fillet weld(s) on plate, in accordance with one or more, of the above specifications.

Condition of Assessment:

The practical test sample shall be conducted after all training practice has finished (ideally the following day). The diver shall be allowed a short warm-up period (approx 60 minutes) to set up and complete the weldment. This test shall be conducted such that the instructor/assessor and/or inspector can see the diver at all times while welding, with photographic evidence to support each welders test piece.

6: Learning outcome details:

1: Safe underwater welding procedures	5: Electrodes & weld terminology
2: MMA welding plant & equipment	6: Basic weldability & common weld defects
3: Underwater welding techniques	7: Monitor & control welding operations
4: Preparing to weld	8: Quality assurance & quality control
	9: Join C/steel plates using the three standard wet techniques

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Table of Contents Syllabus For Sschemistry 2o14 2015 Session Second Term

1. Understanding the eBook Syllabus For Sschemistry 2o14 2015 Session Second Term
 - The Rise of Digital Reading Syllabus For Sschemistry 2o14 2015 Session Second Term
 - Advantages of eBooks Over Traditional Books
2. Identifying Syllabus For Sschemistry 2o14 2015 Session Second Term
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Syllabus For Sschemistry 2o14 2015 Session Second Term
 - User-Friendly Interface
4. Exploring eBook Recommendations from Syllabus For Sschemistry 2o14 2015 Session Second Term
 - Personalized Recommendations
 - Syllabus For Sschemistry 2o14 2015 Session Second Term User Reviews and Ratings
 - Syllabus For Sschemistry 2o14 2015 Session Second Term and Bestseller Lists
5. Accessing Syllabus For Sschemistry 2o14 2015 Session Second Term Free and Paid eBooks
 - Syllabus For Sschemistry 2o14 2015 Session Second Term Public Domain eBooks
 - Syllabus For Sschemistry 2o14 2015 Session Second Term eBook Subscription Services
 - Syllabus For Sschemistry 2o14 2015 Session Second Term Budget-Friendly Options

6. Navigating Syllabus For Sschemistry 2014 2015 Session Second Term eBook Formats
 - ePub, PDF, MOBI, and More
 - Syllabus For Sschemistry 2014 2015 Session Second Term Compatibility with Devices
 - Syllabus For Sschemistry 2014 2015 Session Second Term Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Syllabus For Sschemistry 2014 2015 Session Second Term
 - Highlighting and Note-Taking Syllabus For Sschemistry 2014 2015 Session Second Term
 - Interactive Elements Syllabus For Sschemistry 2014 2015 Session Second Term
8. Staying Engaged with Syllabus For Sschemistry 2014 2015 Session Second Term
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Syllabus For Sschemistry 2014 2015 Session Second Term
9. Balancing eBooks and Physical Books Syllabus For Sschemistry 2014 2015 Session Second Term
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Syllabus For Sschemistry 2014 2015 Session Second Term
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Syllabus For Sschemistry 2014 2015 Session Second Term
 - Setting Reading Goals Syllabus For Sschemistry 2014 2015 Session Second Term
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Syllabus For Sschemistry 2014 2015 Session Second Term
 - Fact-Checking eBook Content of Syllabus For Sschemistry 2014 2015 Session Second Term
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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