



BELTS AND LUBRICATION

Ⓐ TEXALON FLAT BELTS. A combination of textile and extruded nylon form a strong flexible belt recommended for use with South Bend Lathes. Able to withstand continual flexing without significant stretch and loss of efficiency. Texalon belts are skived on both ends and cement for joining skived ends is included with each belt. Shipping weight each approx. 1/2 lb.

Type of Drive	Cat. No.	Type of Drive	Cat. No.
9" H&D	CE37509	12" U&D 2-Step	CE37537
10-K H&D	CE37508	14 1/2" U&D 4-Step	CE37538
9" U&D	CE37506	14 1/2" U&D 3-Step	CE37539
10-K U&D	CE37508	16" U&D 4-Step	CE37539
10" U&D Bench	CE37508	16" U&D 2-Step	CE37539
10" U&D Floor	CE37508	16-24" U&D 4-Step	CE37539
12" U&D 4-Step	CE37537	16-24" U&D 3-Step	CE37539
		16" Round	CE37539

Ⓑ TEXALON BELT CEMENT for bonding skived ends of Texalon Belts.

CE1887, Texalon Belt Cement 14 oz. bottle

CE3333N, Oak[®] tan single ply flat leather belt without cord reinforcing for 9" Horizontal Motor Drive only. Has square ends and face for joining. Price 1.00, factory

Ⓒ BELT SPLICING CLAMPS. For gluing skived ends of cone pulley belts or other flat leather belts. Made of heavy steel plate with guide for aligning edges of belt ends.

Catalog Number	Maximum Size of Belt			Ship. Wt.
	Width	Thickness	Drive Length	
CE1888	1 1/2"	1/8"	4 1/2"	4 lbs.
CE1889	2"	1/8"	4 1/2"	5 lbs.

Ⓓ LUBRICATING OIL. Nothing is more important to the satisfactory operation and life of fine machinery than correct lubrication. The lubricating oils listed below have been thoroughly tested in our research laboratory and are highly recommended. It is essential that the correct type of oil be used for the lathe spindle, lathe apron and shaper oil reservoirs and general lubrication. A supply of each kind of oil should be kept on hand and used as needed. The Saybolt viscosity of the various oils is indicated in seconds at 100°F.

Cat. No.	Viscosity	Quantity	Ship. Wt.
General Lubricating Oil (See Oil Chart for Individual Machines)			
CE1802	240-300	1 quart	3 lbs.
CE1804	240-300	12 quarts	37 lbs.
CE2019	240-300	Gal. can	17 lbs.
Oil for Spindle Bearings of South Bend Lathes (For other components see Oil Chart for Individual Machines)			
CE1800	100	1 quart	3 lbs.
CE1805	100	12 quarts	37 lbs.
CE2017	100	Gal. can	17 lbs.
Oil for Lathes and Shapers (See Oil Chart for Individual Machines)			
CE1802	100-240	1 quart	3 lbs.
CE1804	100-240	12 quarts	37 lbs.
CE2019	100-240	Gal. can	17 lbs.

LEATHER V-BELTS FOR CONE PULLEYS

Lathe cone pulley V-belts can be replaced without disassembling the lathe headstock or drive unit by using these cord reinforced leather V-belts. Belts are skived for gluing and belt splicing cement is included.



Cat. No.	Size Lathe	Drive	Ship. Wt.
CE3811L	9"	U&D	1 lb.
CE3812L	10-K	U&D	1 lb.
CE3814L	9"	H&D	1 lb.
CE3815L	10-K	H&D	1 lb.



NOT PERMISSIBLE TO SHIP BY
ACT OF THE AIR SERVICES

Rubber V-Belts

Rubber V-Belts for use with South Bend Lathes and other power driven machinery. Specify catalog number, maximum width, and outside circumference when ordering. Ship. wt. each, approximately 1/2 lb.



Catalog Number	Outside Length	Catalog Number	Outside Length
V-Belts with 1/2" Top Width			
CE38100	24"	CE38160	34"
CE38100	25"	CE38160	36"
CE38100	25"	CE38170	37"
V-Belts with 1/2" Top Width			
CE38100	28"	CE38180	40"
CE38100	28"	CE38180	42"
CE38100	30"	CE38180	43"
CE38100	31"	CE38180	44"
CE38100	32"	CE38180	45"
CE38100	34"	CE38180	46"
CE38100	36"	CE38180	47"
V-Belts with 1/2" Top Width			
CE38100	38"	CE38180	48"
CE38100	40"	CE38180	49"
CE38100	42"	CE38180	50"
CE38100	43"	CE38180	51"
CE38100	44"	CE38180	52"
CE38100	46"	CE38180	53"
CE38100	48"	CE38180	54"
CE38100	50"	CE38180	55"
CE38100	52"	CE38180	56"
CE38100	54"	CE38180	57"
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CE38100	60"	CE38180	60"
CE38100	62"	CE38180	61"
CE38100	64"	CE38180	62"
CE38100	66"	CE38180	63"
CE38100	68"	CE38180	64"
CE38100	70"	CE38180	65"
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CE38100	74"	CE38180	67"
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CE38100	162"	CE38180	111"
CE38100	164"	CE38180	112"
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Southbend 14 32 Owners Manual

RJ Alexander



Southbend 14 32 Owners Manual:

Southbend 14 32 Owners Manual: Bestsellers in 2023 The year 2023 has witnessed a remarkable surge in literary brilliance, with numerous compelling novels captivating the hearts of readers worldwide. Lets delve into the realm of popular books, exploring the engaging narratives that have enthralled audiences this year. The Must-Read : Colleen Hoover "It Ends with Us" This poignant tale of love, loss, and resilience has captivated readers with its raw and emotional exploration of domestic abuse. Hoover skillfully weaves a story of hope and healing, reminding us that even in the darkest of times, the human spirit can triumph. Southbend 14 32 Owners Manual : Taylor Jenkins Reids "The Seven Husbands of Evelyn Hugo" This captivating historical fiction novel unravels the life of Evelyn Hugo, a Hollywood icon who defies expectations and societal norms to pursue her dreams. Reids compelling storytelling and compelling characters transport readers to a bygone era, immersing them in a world of glamour, ambition, and self-discovery. Southbend 14 32 Owners Manual : Delia Owens "Where the Crawdads Sing" This captivating coming-of-age story follows Kya Clark, a young woman who grows up alone in the marshes of North Carolina. Owens crafts a tale of resilience, survival, and the transformative power of nature, captivating readers with its evocative prose and mesmerizing setting. These top-selling novels represent just a fraction of the literary treasures that have emerged in 2023. Whether you seek tales of romance, adventure, or personal growth, the world of literature offers an abundance of compelling stories waiting to be discovered. The novel begins with Richard Papen, a bright but troubled young man, arriving at Hampden College. Richard is immediately drawn to the group of students who call themselves the Classics Club. The club is led by Henry Winter, a brilliant and charismatic young man. Henry is obsessed with Greek mythology and philosophy, and he quickly draws Richard into his world. The other members of the Classics Club are equally as fascinating. Bunny Corcoran is a wealthy and spoiled young man who is always looking for a good time. Charles Tavis is a quiet and reserved young man who is deeply in love with Henry. Camilla Macaulay is a beautiful and intelligent young woman who is drawn to the power and danger of the Classics Club. The students are all deeply in love with Morrow, and they are willing to do anything to please him. Morrow is a complex and mysterious figure, and he seems to be manipulating the students for his own purposes. As the students become more involved with Morrow, they begin to commit increasingly dangerous acts. The Secret History is a exceptional and gripping novel that will keep you speculating until the very end. The novel is a cautionary tale about the dangers of obsession and the power of evil.

<https://movement.livewellcolorado.org/files/uploaded-files/default.aspx/The%20Briar%20King.pdf>

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Southbend 14 32 Owners Manual Introduction

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