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SERVICE MANUAL

. Position the gaps of the three rings as shown. Before inserting each piston jots the cylinder sheek that the pass are so located.

NOTE

Check the oil jets. (I) fitted on the crackages For stagging.

NOTE

When reinstalling the cylinder stud bolt it apply SUZUKI Book No. 12078 Spirit 18 the plud built thread.

- the photoes in the exclusion follow out in discussibly: to the bring mad, "I" through "I". Name and Post Office of Concession,
- A Many weak platted pin soled lightly before install
- suffice a cloth beneath the piston, and install the Minches.
- Be more to use new circline.
- · Before putting on the cylinder block, oil the big and small ends of each control and also the sticking surface of each pictors.
- . Place the done! pins and new sylinder gaster on the oraclesian.











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GSX-R75OH (87-MOOEL)

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Xiaolong Qi

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