



An Official Suzuki Service Manual

SUZUKI

GD110

SERVICE MANUAL

INSPECTION

- Push the piston ring into the oil, measure the clearance between the piston ring and the ring oil.

Piston ring	Service limit
1st	0.10mm
2nd	0.10mm

1000-0000 - Flywheel group

- Check for damage or wear of the piston.
- Measure the piston O.D. at 10mm along the vertical direction of the piston pin.

Service limit	0.04mm
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1000-0000 - Mainshaft (20-00mm)

- Measure the hole inner diameter of the piston pin.

Service limit	0.04mm
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- Measure the hole diameter of the piston pin.

Service limit	0.04mm
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1000-0000 - Crankshaft 1000-0000 - Mainshaft (20-00mm)



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