

SUZUKI

GSXR750

SERVICE MANUAL



SUZUKI

An Official Suzuki Service Manual

- Position the gaps of the three rings as shown. Before inserting each piston into the cylinder, check that the gaps are so located.

NOTE:

Check the oil jets (1) fitted on the crankcase for clogging.

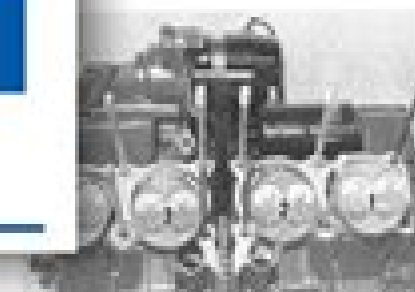
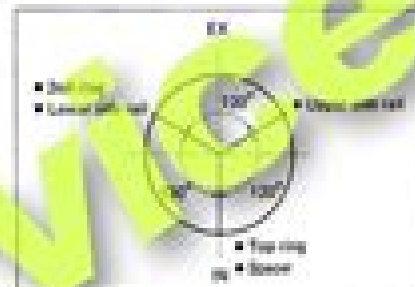
NOTE:

When reinstalling the cylinder stud bolt (1), apply SUZUKI Bond No. 125PB lightly to the stud bolt thread.

Tightening torque: 12 ~ 15 Nm (1 ~ 1.1 kg-m)

- The piston is in correct position when its triangle (on the top) points forward.
- Be sure to install the circlips in the cylinder block which they were taken out in disassembly, into the slots marked "1" through "6", as shown in the piston.
- Place each piston pin clip tightly before installing it.
- Place a cloth beneath the piston, and install the circlips.
- Be sure to use new circlips.
- Before putting on the cylinder block, oil the big and small ends of each conrod and also the sliding surface of each piston.
- Place the dowel pins and new cylinder gasket on the crankcase.

NOTE:



GSXR750 (86-MODEL)

GSXR750H "Limited Edition" (86-MODEL)

GSXR750H (87-MODEL)

Suzuki Gsxr750 1999 Factory Service Repair Manual

David Kirk



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