

Installation

- 01 Heat the output bearing's inner race to max. 110 °C. Place protection ring **1X56 138 187 (1)** onto the output bearing to do this.

NOTE

The shafts must be assembled correctly ready for installation.

**DANGER**

Only touch heated protective tool when wearing protective gloves.

- 02 Remove protection ring **1X56 138 187** and carefully insert the shafts fully into the transmission housing.
- 03 Pull the shafts into the correct axial position from the output end using a bushing (against the bearing inner race or speedometer worm) and a hex bolt (M12x1.5). Tightening torque = 120 Nm.

NOTE**Separate clutch housing version**

Check the installation is correct by measuring distance "B", see section 10.1. Remove the bushing and hex bolt.

- 04 Remove fixtures and auxiliary strip
- 05 Coat thread of articulated bolts with sealing compound. First screw in articulated bolts of 1st/2nd gear with spring washer.

NOTE

Articulated bolts for 1st/2nd gear (2) = approx 48.5 mm

Articulated bolts for 3rd/4th gear (3) = approx 55.0 mm

Articulated bolts for 5th/6th gear (4) = approx 55.0 mm

NOTE

Overdrive version (4),
direct drive version (5).

- 06 Screw in and tighten the remaining articulated bolts and spring washers as previously described. Tightening torque = 160 Nm.



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Zf Transmission Repair Manual 9s1310

Lauren Gardner



Zf Transmission Repair Manual 9s1310:

Heavy Truck Repair Manual ,2020 **How To Rebuild and Modify Your Manual Transmission** Robert Bowen, This resource explains how to rebuild and modify transmissions from both rear and front wheel drive cars It explains the principles behind the workings of all manual transmissions and helps readers understand what they need to do and know to rebuild their own transmissions Includes how to determine what parts to replace how and why to replace certain seals spacers springs forks and other parts and where to find and how to measure the specifications for each particular transmission **Heavy Truck Repair Manual** ,2018 Truck Unit Repair Manual ,1978 Transmission Repair Book Ford 1960 to 2007 Max Ellery,2003-05-01 Automatic AOD BW 35 40 LE85 91 93 95 97 C4 C5 C6 C9 C10 FMX and M51 Manual 3 speed 4 speed and 5 speed single rail Top Loader T5 and M57 Step by step instructions for a pull down and rebuild Includes specifications torque settings problem diagnosis shift speeds plus more information This book is from an Australian publisher and covers both American and Australian applications **Motor Heavy Truck Repair Manual** ,2008

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muscle car owner builds a high performance engine that far exceeds stock horsepower a stronger high performance transmission must be built to accommodate this torque and horsepower increase No other book goes into this much detail on the identification of the Muncie 4 speed available parts selection of gear ratios and the rebuild process Car Shop Manual, 1984 Ford Motor Company, 1984 Transmission Service & Repair, 1981 **Max Ellery's Transmission Repair Manual Holden's 1963-1988** Max Ellery, 1996-07-01 **How to Rebuild and Modify High-Performance Manual Transmissions** Paul Cangialosi, 2010 How to Rebuild and Modify High Performance Manual Transmissions breaks down the disassembly inspection modification upgrade and rebuilding process into detailed yet easy to follow steps consistent with our other Workbench series books The latest techniques and insider tips are revealed so an enthusiast can quickly perform a tear down identify worn parts select the best components and successfully assemble a high performance transmission Transmission expert and designer Paul Cangialosi shares his proven rebuilding methods insight and 27 years of knowledge in the transmission industry He guides you through the rebuilding process for most major high performance transmissions including BorgWarner T10 and super T10 GM Muncie Ford Toploader and Tremec T5 This new edition also contains a complete step by step rebuild of the Chrysler A833 transmission **Heavy Truck Repair Manual**, 2010 Transmission Service & Repair Mitchell Manuals, inc, 1975 **Chilton's Guide to Automatic Transmission Repair Manual, 1984-89** Chilton Automotive Books, 1990-07-01 Explains how the automatic transmission works and provides instructions and technical information on how to repair it *Transmission Service & Repair* Mitchell Manuals, inc, 1983 **Chevrolet Powerglide Automatic Transmission** General Motors Corporation. Chevrolet Motor Division, 1952 **Chilton's Automatic Transmission Repair Manual, 1984-1988** Chilton Automotive Books, 1989-12-01 *Transmission Service and Repair Domestic Cars* Mitchell Manuals, inc, 1987

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