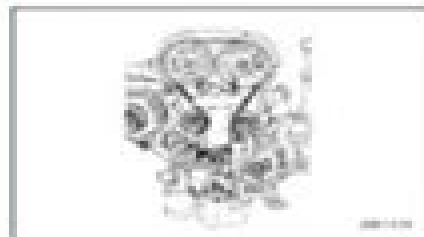


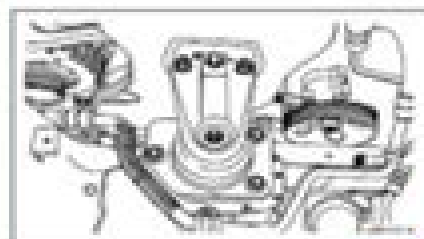
Holden Viva 2002-2008 Workshop Manual



39. Install the timing belt.
40. Check and adjust the timing belt tension. Refer to "Timing Belt Check and Adjust" in this section.



41. Install the front timing belt cover.
42. Install the front timing belt cover bolts.
Tighten
Tighten the front timing belt cover bolts to 8 Nm (55 lb-in).
43. Install the waterpump pulley.
44. Install the waterpump pulley bolts.
Tighten
Tighten the waterpump pulley bolts to 12 Nm (105 lb-in).



45. Install the right engine mount.
Tighten
Tighten the engine mount bolts to 50 Nm (37 lb-ft).
46. Remove the air cleaner air support.
47. Install the accessory drive belt. Refer to Section 25, "Accessory Drive Belt".
48. Connect the air cleaner hose to the throttle cable.
49. Install the right front wheel well splash shield.
50. Install the right front wheel. Refer to Section 25, "Wheels".



51. Install the air cleaner housing.
52. Install the air cleaner housing bolts.
Tighten
Tighten the air cleaner housing bolts to 10 Nm (85 lb-in).
53. Connect the air cleaner outlet hose to the throttle body.
54. Connect the breather tube to the camshaft cover.
55. Connect the MAP sensor connector.

COMPONENT LOCATION

UPPER END



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1. Understanding the eBook Viva Workshop Manual
 - The Rise of Digital Reading Viva Workshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Viva Workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Viva Workshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Viva Workshop Manual
 - Personalized Recommendations
 - Viva Workshop Manual User Reviews and Ratings
 - Viva Workshop Manual and Bestseller Lists
5. Accessing Viva Workshop Manual Free and Paid eBooks
 - Viva Workshop Manual Public Domain eBooks
 - Viva Workshop Manual eBook Subscription Services
 - Viva Workshop Manual Budget-Friendly Options

6. Navigating Viva Workshop Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Viva Workshop Manual Compatibility with Devices
 - Viva Workshop Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Viva Workshop Manual
 - Highlighting and Note-Taking Viva Workshop Manual
 - Interactive Elements Viva Workshop Manual
8. Staying Engaged with Viva Workshop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Viva Workshop Manual
9. Balancing eBooks and Physical Books Viva Workshop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Viva Workshop Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Viva Workshop Manual
 - Setting Reading Goals Viva Workshop Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Viva Workshop Manual
 - Fact-Checking eBook Content of Viva Workshop Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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