

FRONT WHEEL/SUSPENSION/STEERING

TORQUE VALUES

Handlebar upper holder bolt	26 N·m (2.7 kgf·m, 20 lbf·ft)	
Handlebar lower holder nut	64 N·m (6.5 kgf·m, 47 lbf·ft)	
Front brake master cylinder bolt	12 N·m (1.2 kgf·m, 9 lbf·ft)	U-nut
Clutch master cylinder bolt	12 N·m (1.2 kgf·m, 9 lbf·ft)	
Front axle bolt	90 N·m (9.2 kgf·m, 67 lbf·ft)	
Front axle holder pinch bolt	22 N·m (2.2 kgf·m, 16 lbf·ft)	
Front brake disc mounting bolt	20 N·m (2.0 kgf·m, 14 lbf·ft)	ALOC bolt
Front brake caliper mounting bolt	30 N·m (3.1 kgf·m, 22 lbf·ft)	ALOC bolt
Front brake hose joint bolt	17 N·m (1.7 kgf·m, 12 lbf·ft)	
Steering stem nut	GL1500C/CT: 103 N·m (10.5 kgf·m, 76 lbf·ft) GL1500CF: 100 N·m (10.2 kgf·m, 74 lbf·ft)	
Steering stem bearing adjustment nut	GL1500C/CT: 12 N·m (1.2 kgf·m, 9 lbf·ft) GL1500CF: 13 N·m (1.3 kgf·m, 9 lbf·ft)	See page 13-40
Steering stem bearing adjustment nut lock nut	See page 13-41	
Fork top bridge pinch socket bolt	50 N·m (5.1 kgf·m, 37 lbf·ft)	
Fork bottom bridge pinch socket bolt	25 N·m (2.5 kgf·m, 18 lbf·ft)	
Fork cap	34 N·m (3.5 kgf·m, 25 lbf·ft)	
Fork cap lock nut	20 N·m (2.0 kgf·m, 14 lbf·ft)	
Left fork inner bolt	98 N·m (10.0 kgf·m, 72 lbf·ft)	
Fork socket bolt	20 N·m (2.0 kgf·m, 14 lbf·ft)	Apply a locking agent to the threads.

TOOLS

Attachment, 37×40 mm	07746-0010200	
Attachment, 42×47 mm	07746-0010300	
Attachment, 52×55 mm	07746-0010400	
Pilot, 20 mm	07746-0040500	
Bearing remover shaft	07746-0050100	
Bearing remover head, 20 mm	07746-0050600	
Driver	07749-0010000	
Driver	07749-3710001	
Steering stem socket	07916-3710101	or 07916-3710100
Ball race remover attachment	07935-MJ10000	or 07935-MJ1000B (U.S.A. only) or 07935-MJ1000A (U.S.A. only)
Ball race remover set	07946-3710500	
Steering stem driver	07946-MB00000	
Fork seal driver, 45 mm	07KMD-KZ30100	or 07KMD-KZ3010A (U.S.A. only)
Lock nut wrench, 44 mm	07VMA-MZ00100	

TROUBLESHOOTING

Hard steering

- Steering head bearing adjustment nut too tight
- Worn or damaged steering head bearings
- Worn or damaged steering head bearing races
- Bent steering stem
- Insufficient tire pressure
- Faulty front tire

Steers to one side or does not track straight

- Faulty steering head bearings
- Bent fork
- Bent axle
- Wheel installed incorrectly
- Bent frame
- Faulty front tire
- Worn or damaged wheel bearing
- Worn or damaged swingarm pivot components

Front wheel wobbling

- Bent rim
- Worn or damaged front wheel bearings
- Faulty front tire
- Unbalanced tire and wheel
- Loose front axle fasteners

Wheel turns hard

- Faulty front wheel bearings
- Faulty speedometer gear
- Bent front axle
- Brake drag

Soft suspension

- Insufficient fluid in fork
- Weak fork springs
- Deteriorated fork fluid
- Incorrect fork fluid weight
- Tire pressure too low

Hard suspension

- Incorrect fluid weight
- Too much fluid in fork
- Incorrect fork fluid weight
- Clogged fork fluid passage
- Bent fork tubes
- High tire pressure

Front suspension noisy

- Incorrect slider or fork tube bushing
- Insufficient fluid in fork
- Loose fork fasteners

Valkyrie Service Manual

Lei Shi

A red circular graphic with a gradient, appearing as a stylized arrow or a decorative element, located to the right of the author's name.

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Table of Contents Valkyrie Service Manual

1. Understanding the eBook Valkyrie Service Manual
 - The Rise of Digital Reading Valkyrie Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Valkyrie Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Valkyrie Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Valkyrie Service Manual
 - Personalized Recommendations

- Valkyrie Service Manual User Reviews and Ratings
- Valkyrie Service Manual and Bestseller Lists
- 5. Accessing Valkyrie Service Manual Free and Paid eBooks
 - Valkyrie Service Manual Public Domain eBooks
 - Valkyrie Service Manual eBook Subscription Services
 - Valkyrie Service Manual Budget-Friendly Options
- 6. Navigating Valkyrie Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Valkyrie Service Manual Compatibility with Devices
 - Valkyrie Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Valkyrie Service Manual
 - Highlighting and Note-Taking Valkyrie Service Manual
 - Interactive Elements Valkyrie Service Manual
- 8. Staying Engaged with Valkyrie Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Valkyrie Service Manual
- 9. Balancing eBooks and Physical Books Valkyrie Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Valkyrie Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Valkyrie Service Manual
 - Setting Reading Goals Valkyrie Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Valkyrie Service Manual
 - Fact-Checking eBook Content of Valkyrie Service Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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